Washing machine base (single seat) assembly manual

1: Product overview

2：Product Components and accessories

number	Component name	Quantity (pieces)	Remarks
1	Left and right vertical frame welding	2	
2	Bottom frame intermediate support pipe	2	
3	Slide mounting plate	2	1 each
4	Machine slot	2	1 each
5	Plates	1	Guide
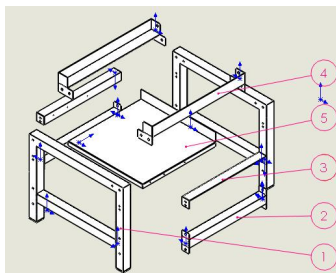
Contains accessories as shown below

Stand foot *4   Expansion bolts*2   M8 bolts*16   M6 bolts*8   Special wrench*2

3： installation steps

1. prepare the stand foot with the left/right stand frame welding piece, install the stand foot one by one to the four corners of the left/right stand frame welding piece to ensure that the stand foot installation height is consistent. (Figure I)

2. first insert the M6 bolts one by one into the hole position of the vertical frame welding piece to prepare for the next operation. (Figure II)

3. First install the slide rail mounting plate to ensure that the left and right sides of the slide rail mounting plate slide rail orientation is consistent, and then use the nut to fix the bolt without locking. (Note: Ensure that the slide rail internal test plate is in close contact with the vertical frame weldment column plate to prepare for the final installation of the shelf. （Figure III）

(Figure I)   (Figure II)   （Figure III）

4. Install the middle support pipe of the left and right sides underframe, lock the bolt (M8) to avoid the parts fall and scratch the product surface due to unstable assembly. (Figure IV)

5. the mounting surface washing machine to place the card slot, pay attention to the end of the belt hole is against the wall end. (Figure V)

(Figure IV)   (Figure V)

6. fasten all bolts with a special wrench.

7. Mounting panel. Put the guide rail head flat with the guide rail fixing frame, push inward, hear the "cut" sound, represent the guide rail lock, the installation is complete. Finally, according to their own needs, the packaging inside the rubber pad paste in their

own needs