

Sealing Machine

PROFESSIONAL RESTAURANT
EQUIPMENT SUPPLIER

INSTRUCTION MANUAL

Please read the instruction manual carefully before operating.

Sealing Machine WY-802

Failure and solution:

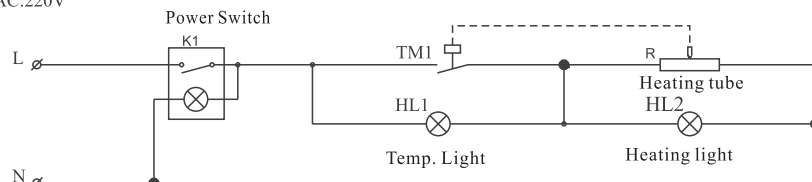
Symptom of failure	Reasons	Solutions
The cup don't seal steadily.	1. There is foreign substance on the mould	1. Power off and clean the mould after cooling.
	2. The film has wrinkled	2. Keep the film smoothly
	3. The lip of a cup has foreign substance.	3. Cleaning the lip of cup.
	4. Low or excess temperature	4. Adjust the appropriate working temperature
The film can't be trimmed off.	1. The serrated knife had syrup.	1. Cleaning the serrated knife.
	2. The serrated knife was damaged.	2. Repair or change the serrated knife.

Parts list:

N0.	Name	Specifications	Quantity
1	Fixed pole		4
2	Handle	Φ 16X300	1
3	Fixed axle	Φ 12X200	2
4	Plain washer	Φ 30X1	6
5	Paper cylinder	Φ 80X133	1
6	Spring	Φ 22	2
7	Flower-type plastic splint	Φ 190	4

Circuit Diagram:

AC:220V



Thanks for choosing our products .

Our factory is a manufacturer of western kitchen equipment and snack food machine. Our products cover fryer, griddle, roasting machine, warming showcase, snack making machine, etc. There are more than 400 models of products for you to choose.

This series of electric oven features its reasonable design and convenient operation. It is an ideal choice for bakery, snack bar and restaurant.

Attention

- Operating and fixing of this product must be conducted by qualified person.
- Please install this machine according to our instruction .
- Please keep this manual in case of needed.
- Once unpack the machine, check it throughout to make sure it is complete. Any missing or damage please consult it before operating.
- The packing material should be placed beyond the reach of children.
- Please turn off the machine when the operator is absent .
- In case of repairing, please ask for the expert and use the original spare part.
- Do not rinse the machine with water directly.
- Clean the surface of stainless steel periodically in appropriate method to prevent any damages brought by oxidization or chemical interference.

Parameter list

Model	WY-802D	WY-802F	WY-802K
Voltage	220-240V~50-60Hz		
Power	270~320W		
Size(cm)	27×27×59	27×27×65	27×27×68
Output	300-500cup/h		
Arithmometer	×	×	×

The film seal temperature: 1. PE: 160°C~190°C 2. PP: 160°C~210°C
 3. PS: 160°C~190°C 4. Easy ripping film:: 120°C~180°C

Transportation and storage:

Please handle the appliance with care and avoid any violent vibration, collision or inversion. The places for storage should have good ventilation and no corrosive gas. Long-time Open-air storage is not encouraged, if it is inevitable, measures should be taken to protect the machine from rain and blazing sun.

Operation:

Our machines can seal disposable paper cups as well, please be sure to use exclusive paper cup and paper-plastic films.

- 1) Installation diagram of setting the film which was shown on the body of machine
1. Cut off the power before placing film, and taking care of the winding direction of film that was shown in the left side pictures.
 2. Please check whether the Flower-type plastic splint is well connected with the film or not.
 3. After setting the film, please taped the film on the paper cylinder.
- 2) Operating steps
1. Plug in the machine, turn on the switch of power and choose the specified temperature, the green lamp will be on in the mean time, which means the heating tube is working. When the lamp turn to yellow, it means the setting temperature was reached. Then constant temperature device makes sure the temperature inside the case is within the designated level by stopping and restarting the heating tubes' working circularly.
 2. Set the cup in the lower mould and push it to the prescribed place. And press the handle downward to the maximum extent possible and keep 1-2 seconds. Moving slowly up the handle and returns to the normal position. Otherwise, the machine can't work normally if it is not reach the prescribed place. Because there has fixed pin to avoid the damage of serrated knife.
 3. Pull the cup out of the lower mould and repeat the action's of step 2.
 4. Each time you sealed the cup, the calculator will be accumulated in the mean time. The way of resetting of calculator is that pressing the reset button of the right side of calculator anticlockwise until the number turns to "0".

Attentions:

1. The appliance must be connected with qualified ground wire.
2. The actual voltage should be the same as or within the range of 5% on either side of voltage marked on the parameter sticker.
3. The upper mould must be aim at the lower mould before pressing the handle and do not overexert when use.
4. Never put your hand into the machine when it working.

Cleaning and maintaining:

1. Before clearing, cut off the electricity and please use dry cloth to clean the surface of machine, bottom of plate and fixed axle.
2. Please put grease on the bearings and moving parts of the machine to make it turn more easily.
3. The way of cleaning serrated knife: please plug up the leak on the lower mould and pour boiling water into the mould. Then push it to the prescribed place, press the handle downward to the maximum extent possible and keep for a few minutes, repeat the action circularly.

Installation diagram of setting the film:

