

MUG -PRESS MACHINE INTRUDUCTION

CAUTION:

1. for continued protection against fire,disconnect power-supply before using the machine,check the power-supply grounded connection well before using.
2. disconnect power-supply before replacing different-function heat unit
3. put in the object going to be shaped,close up the pressure handle and rotate the adjusting screw to get a proper pressure.
4. the surface of the heat unit is hot during heat pressing,do not touch them with no proper protection.

BASIC PREPARATION BEFORE USING

1. plug the three-core power line into the outlet,check whether the power supply is conformity with the rated voltage of the machine, there should be a reliable ground wire for the power supply.
2. put in the object going to be shaped,close up the handle and rotate the adjusting screw to get a proper pressure .
3. turn on the power switch, and the instrument board will display the temperature .
4. set the temperature and time according to the table below and get the specific corresponding temperature and timing setting.

	initial temperature	highest temperature	time
single process	230	330	40
continuous process	325	330	120

Learn to set the temperature and time

1. press the mode key once, see the “set light” turning red. Press the plus or minus key to set the initial heating temperature.
2. press the mode key for the second time, see the “temperature light” turning red, Press the plus or minus key to set the highest heating temperature.
3. press the mode key for the third time, see the “time light” turning red, Prees the plus or minus key to set the proper heating time.
4. press the mode key for the fourth time ,finish the setting and the machine stands by to work.

Attention:

The initial heating temperature should be set between 200~380,the highest heating temperature should be set between 200~430. the timing should be set between 0~999 sec.

IF the initial heating temperature is 230, the highest heating temperature should be set only between 230~430. as the same , IF the highest heating

temperature is 380, the initial heating temperature should be set only between 200~380.

initial heating temperature always =< highest heating temperature

OPERATION

Preset the corresponding temperature and timing for the object that is going to be shaped. put into the object, close up the pressure handle, Press the executive key, the temperature will straight to achieves the highest heating temperature, wait for a few times(set), you will hear a hint sound ,the pressing is finished, pull up the pressure handle,press the executive key. Do the next object or turn off the power.

