

Support and E-Warranty Certificate https://www.vevor.com/support

ELECTRIC TRIMMER USR MANUAL

MODEL:0700C

We continue to be committed to provide you tools with competitive price. "Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and doses not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.



ELECTRIC TRIMMER

MODEL:0700C





NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

Read this operator guide carefully, before using the machine. Ensure that you know how the machine works, and how it should be operated. Maintain the machine in accordance with the instructions, and make certain that the machine functions correctly. Keep this operator's guide and other enclosed documentation with the machine.

Model	0700C	
Rated Voltage	120V/60Hz 220-240V/50Hz	
Power	800w	
no load speed	10000-30000/RPM	
Net weight	1.8kg	

TECHNICAL SPECIFICATIONS



Over view 1.Switch 2.Variable speed 3.Carbon brush cap 4.Locking button 5.LED lamp

General Safety Instructions for Electric Tools

This device is exclusively for private use. It is not fit for commercial use.

	Warning - To reduce the risk of injury, user must read instructions manual carefully.
	Warning- Be sure to wear eye protectors when using this product.
	This symbol, placed before a safety comment, indicates a kind of
	precaution, warning, or danger. Ignoring this warning may lead to an
	accident. To reduce the risk of injury, fire, or electrocution, please
24	Alternating current
	This product is of protection class II. That means it is equipped with
	enhanced or double insulation.
Ce	FCC information:
Le	This device complies with Part 15 of the FCC Rules. Operation is
	subject to the following two conditions:(1)This device may not cause
	harmful interference, and (2)this device must accept any interference
	received, including interference that may cause undesired operation
	Disposal information: This product is subject to the provision of
X	European Directive 2012/19/EC. The symbol showing a wheelie bin
	crossed through indicates that the product requires separate refuse
	collection in the European Union. This applies to the product and all
	accessories marked with this symbol. Products marked as such may
	not be discarded with normal domestic waste, but must be taken to a
	collection point for recycling electrical and electronic devices

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury: SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

1) Work area safety

Keep the work area clean and well-lit. Cluttered and dark areas invite accidents.

Do not operate machines in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Machines create sparks that may ignite dust or fumes.

Keep children and bystanders away while operating a machine. Distractions can cause you to lose control.

2) Electrical safety

Machine plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) machines. Unmodified plugs and matching outlets will reduce risk of electric shock.

- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose machines to rain or wet conditions. Water entering a machine will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the machine. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a machine outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.
- 3) Personal safety
- Stay alert. Watch what you are doing and use common sense when operating a machine. Do not use a machine while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating machines may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Safety equipment

such as dust marks, non-skid safety shoes, hard hats, or hearing protection used for appropriate conditions will reduce personal injuries.

- Avoid accidental starting. Ensure the switch is in the off position before plugging it in. Carrying machines with your finger on the switch or plugging in machines that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the machine on. A wrench or a key left attached to a rotating part of the machine may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the machine in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.
- Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.

4) Machine use and care

- Do not force the machine. Use the correct machine for your application. The correct machine will do the job better and safer at the rate for which it was designed.
- Do not use the machine if the switch does not turn it on and off. Any machine that can not be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source before making any adjustments, changing accessories, or storing machines. Such preventive safety measures reduce the risk of starting the machine accidentally.
- Store idle machines out of the reach of children and do not allow persons unfamiliar with the machine or these instructions to operate the machine. Machines are dangerous in the hands of untrained users.

- Maintain machines. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the machine's operation. If damaged, have the machine repaired before use. Many accidents are caused by poorly maintained machines.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the machine, accessories and tool bits, etc., in accordance with these instructions and in

The manner intended for the particular type of machine, taking into account the working conditions and the work to be performed. Use of the machine for operations different from intended could result in a hazardous situation.

 Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

5) Service

• Have your machine serviced by a qualified repair person using only identical replacement parts.

This will ensure that the safety of the machine is maintained.

- Maintain labels and nameplates on the tool. These carry important safety information. If unreadable or missing, contact VEVOR for a replacement.
- Type Y attachment: If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

OPERATION INSTRUCTIONS

Adjust bit protrusion

1b adjust the bit protrusion, loosen the locking lever and move the tool base up or down as desired by turning the,adjusting screw. After adjusting, tighten the locking lever firmly to secure the tool base.



- I.bit protrusion
- 2.tool base
- 3. scale
- 4. locking lever
- 5. adjusting screw
- 6. hex nut

Switch action

To start the tool, press the ON (I) "side of the switch.

To stop the tool, press the OFF(0)" side of the switch.



Speed adjusting dial

The tool speed can be changed by turning the speed and adjusting the dial to the given number setting from 1 to 6. Higher speed is obtained when the dial is turned in the direction of number 6. And lower speed is obtained when it is turned in the direction of number 1. This allows the ideal speed to be selected for optimum material processing, the speed can be correctly adjusted to suit the material and bit diameter. Refer to the table for the relationship between the number

settings on the dial and the approximate tool speed.

Number	RPM
1	10000
2	13000
3	17000
4	21000
5	25000
6	30000



1.Speed adjusting dial

Installing or removing trimmer bit

Insert the bit all the way into the collect cone and tighten the collect nut security with the two wrenches or by pressing the shaft lock and using the provided wrench, lb remove the bit, and follow the installation procedure in reverse.



- 1. Tighten
- 2. Loosen
- 3. Hold

Operation with straight guide

The straight guide is effectively used for straight cuts when chamfering or grooving. Attach the guide plate to the straight guide with the bolt and the wing nut. Attach the straight guide with the clamp screw (A). Loosen the wing nut on the straight guide and adjust the distance between the bit and the straight guide. At the desired distance, tighten the wing nut securely.

Circular work

The straight guide is effectively used for straight cuts when chamfering or grooving. Attach the guide plate to the straight guide with the bolt and the wing nut. Attach the straight guide with the clamp screw (A). Loosen the wing nut on the straight guide and adjust the distance between the bit and the straight guide. At the desired distance, tighten the wing nut securely.



- 1.Bolt
- 2.Guide plate
- 3.Straight guide
- 4.Wing nut

- 1.Clamp screw (A)
- 2.Straight guide
- 3.Wing nut
- 4.Base

Circular work

Circular work may be accomplished if you assemble the straight guide and guide plate as shown in the figures. Min and Max radius of circles to be cut (distance between the center of circle and the center of bit) are as follows: Min: 70mm(2-3/4B)

Max: 221mm (8-11/16")



1.Wing nut

2.Guide plate

3.Straight guide

- 4.Center holder
- 5.Bolt

Trimmer guide

Trimming, curved cuts in veneers for furniture and the like can be done easily with the trimmer guide. The guide roller rides the curve and assures a fine cut. Install the trimmer guide on the tool base with the clamp screw (A). Lochen the clamp screw(B) and adjust the distance between the bit and the trimmer guide by turning the adjusting screw. At the desired distance, tighten the clamp screw(B) to secure the trimmer guide in place. When cutting, move the tool with the guide roller riding the side of the workpiece.



- 1. Clamp screw(A)
- 2. Adjusting screw
- 3. Clamp screw (B)
- 4. Trimmer guide



- 1. Workpiece
- 2 .Bit
- 3. Guide roller

Overload

The motor of your electric router may be damaged when overloaded. This results from excessive working pressure over a prolonged period. Therefore you should not try to accelerate your working speed by increasing pressure on your machine.

Replacing carbon brush

Remove and check the carbon brushes regularly. Replace them when they wear down to limited mark. Keep the carbon brushes clean and free to slip into the holders. Both carbon brushes should be replaced at the same time.

Use only identical carbon brushes.

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps, lb maintain product SAFETY and RELIABILITY repairs, any other maintenance or adjustment should be performed by authorized service centers, always using replacement parts.



1.Screwdriver

2.Brush holder cap

OPERATION

For trimming machine base



- 1.Dust collector
- 2.Butterfly screw
- 3. Trimming machine base



• When used as an engraving machine, please hold the tool tightly with both hands.





When using this tool as an engraving machine, please press the tool fully into the cut-in base(optional accessories) for installation. According to the operation situation, you can use knob handle or rod handle (optional accessories).



- 1.Adjusting knob
- 2.Locking lever
- 3.Depth pointer
- 4. Stopper rod setting nut
- 5.Quick feed button
- 6.Stopper rod
- 7.Stopper lock
- 8.Adjusting bolt

Place the tool on a flat surface. Loosen the locking lever and lower the body until the cutter head just touches the flat surface. Tighten the locking lever to lock the fuselage.

Turn the stop lever, setting nut counterclockwise. Lower the stopper rod until it contacts the adjusting bolt. Set depth pointer.



Bolt
Guide plate support
Butterfly nut
Bolt
Butterfly nut
Guide plate
Linear guide
Butterfly bolt

Install the straight guide to the guide bracket with the butterfly nut (optional

accessories). Insert the guide bracket into the hole on the cut-in base and tighten the butterfly bolt. To adjust the distance between the cutter head and the linear guide, loosen the butterfly nut. After the required distance is reached, tighten the butterfly nut to fix the linear guide in place.

Linear guide (optional accessories)



When oblique planing or slotting, the use of linear guide plate for linear cutting is particularly effective.

Sample gauge guide plate (optional accessories)



The sample gauge guide has a sleeve for the cutter head to pass through, allowing the use of tools with sample gauge mode.When installing the

sample gauge guide plate, please loosen the screw on the tool base, insert the sample gauge guide plate, and then tighten the screw.



- 1. Guide rod
- 2. Butterfly bolt
- 3. Linear guide

When installing the straight guide, insert the guide rod into the hole on the cut-in base. Adjust the distance between the cutter head and the linear guide plate. When the required distance is reached, tighten the butterfly bolts to fix the straight guide plate in place. When cutting, move the tool when the linear guide is flush with one side of the workpiece.



Fasten the sample gauge on the workpiece.Place the tool on the sample gauge and move the tool while sliding the guide plate of the sample gauge along the side of the sample gauge.



If the distance(a)between one side of the workpiece and the cutting position is too wide for the linear guide,or if one side of the workpiece is not straight,the linear guide cannot be used. In this case, a straight guide plate can be firmly clamped to the workpiece and held against the base of the engraving machine as a guide plate. Feed the tool in the direction of the arrow.



1.Cutter head
2.Pedestal
3.Sample gauge
4.workpiece
5.Distance(X)
6.Outer diameter of sample
gauge guide plate
7.Sample gauge guide

Notes: The workpiece will be cut in a slightly different size from the sample gauge.Leave a certain distance(x)between the cutter head and the outside of the sample gauge guide plate.The distance(x)can be calculated using the following equation.Distance(x)=(outer diameter of sample gauge guide plate-cutter head diameter)12

For cut in base(optional accessories)



- 1.Dust collector
- 2. Butterfly screw

Use the dust collector to remove dust.Use butterfly screws to install the dust collection port on the tool base, so that the convex part on the dust collection port is embedded in the groove on the tool base. Then, connect the hose of the vacuum cleaner to the dust collection port.

Standard configuration

- 6.35mm milling cutter
- 8mm milling cutter
- Guide as-straight
- Guide as-finisher
- Trimming machine base assembly
- 13 wrench
- 22 wrench
- 6.35mm tapered collet
- 8mm tapered collet

Purchase accessories

- Tilt base assembly
- Cut in base assembly
- Offset base assembly
- 6mm tapered collet
- 9.53mm tapered collet



Double base series			
	-	0	

Importer: WAITCHX Address: 250 bis boulevard Saint-Germain 75007 Paris Importer: FREE MOOD LTD Address: 2 Holywell Lane, London, England, EC2A 3ET

Manufacturer: Yongkang Hanye Industry and Trade Co., Ltd.

Address: Yuegui South Road, Xicheng Street, Yongkang City, Jinhua

City, Zhejiang Province, China

Made In China



EUREP UK LTD UNIT 2264, 100 OCK STREET, ABINGDON OXFORDSHIRE ENGLAND OX14 5DH



EUREP GmbH Unterlettenweg 1a, 85051 Ingolstadt, Germany



Support and E-Warranty Certificate https://www.vevor.com/support