

**VEVOR<sup>®</sup>**

**BUTTON MAKER MACHINE  
INSTRUCTION MANUAL**



BJS-25-RD-01  
BJS-32-RD-01  
BJS-58-RD-01  
BJS-75-RD-01



### NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

 [CustomerService@vevor.com](mailto:CustomerService@vevor.com)

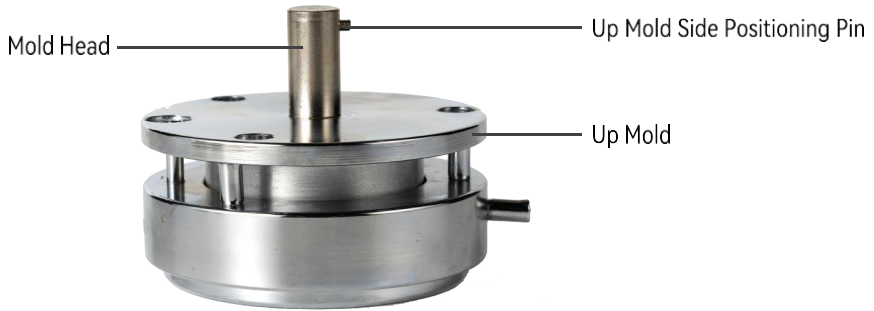
This is the original instruction. Please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

## SAFETY REMINDER

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Children cannot operate this product unless accompanied by an adult.
3. Pay attention to safety during operation, and avoid crushing fingers.

## COMPONENTS





Mold Slide Rail Side Pin



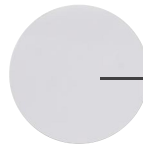
1. Tin Up Cover



2. Plastic Back Plate

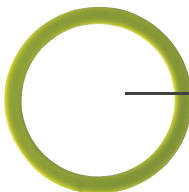


5. Metal Back Plate



3. White Paper

The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



6. Washer

It is only necessary to add when using 58mm, 75mm metal back plate.



4. Transparent Plastic Film

## INSTALLATION STEPS



1. Use Allen key to fix machine bottom plate.



2. Revolve and twist machine handle in.



3. Install the up mold on the machine, mold side pin align to back and upward push, the magnetism automatically attached.



4. Lift up the up mold by align the hole, and then slide the down mold in the base groove.



5. Upward twist the positioning screw to the suitable depth from the bottom. (both left and right position)



6. Installation is finished and able to start manufacture.

## MANUFACTURE STEPS



1. Put “Tin up cover”--“Paper” (pattern levelly placed)--“Transparent plastic film” into the left mold in sequence, then push the down mold to bottom from left to right till up and down mold aligned.



2. Use one hand to hold the machine body first then stable the machine body by the handle, another hand press the machine handle till down press to be bottom. (Special attention: this time down pressed up mold hinge is in a separate state. )



3. The upper mold hinge is in a separate state.



Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold to the bottom from left to right till up and down mold aligned.



Hand holds the machine body, right hand down press the handle until up and down mold merged to bottom.



Now the up mold hinge is in merged state, and the pin passes through the hole.



Manufacture finished



Special Attention: If the metal back plate is used, the plastic washer needs to be placed in the right mold groove. (Only required when using 58, 75 gauge metal back plate.)



## FAILURE AND TROUBLESHOOTING

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> <li>1. Unsuitable operating method</li> <li>2. Too much lubricating oil in the up mold</li> </ol>	<ol style="list-style-type: none"> <li>1. First time downward press up mold hinge is open status</li> <li>2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold</li> <li>3. The up and down mold must be on the same vertical line when closing</li> </ol>
Second downward press part not wrapped in	<ol style="list-style-type: none"> <li>1. Unsuitable operating method</li> <li>2. High mold friction force</li> <li>3. Unsuitable paper thickness</li> <li>4. Up mold screws loosen</li> </ol>	<ol style="list-style-type: none"> <li>1. The up and down mold must be on the same vertical line when closing</li> <li>2. Evenly coat lubricating oil in the up and down mold internal holes</li> <li>3. Use the stipulated thickness paper</li> <li>4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.</li> </ol>
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> <li>1. The downward press is not in place, not press to the bottom</li> <li>2. Paper is thinner</li> <li>3. ( 25mm, 32mm ) Configured metal back consumables do not place the washer</li> </ol>	<ol style="list-style-type: none"> <li>1. Need press to the bottom when downward pressing</li> <li>2. Change to use a slightly thicker paper</li> <li>3. Right side mold place 2mm thickness washer when using the metal back consumables</li> </ol>
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> <li>1. Up and down mold position deviated</li> <li>2. The paper is incorrectly cut round or blocked by a foreign object.</li> </ol>	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> <li>1. Incorrect mold position</li> <li>2. Reversely installed mold slide rail</li> </ol>	<ol style="list-style-type: none"> <li>1. Push mold position over or not on position</li> <li>2. Reversely installed the mold slide rail into the machine</li> </ol>

# MODEL AND PARAMETER

Product Model Model	BJS-25-RD-01	BJS-32-RD-01	BJS-58-RD-01	BJS-75-RD-01
Manufactured Badge Specification	Φ25	Φ32	Φ58	Φ75
Machine Body Color	Red	Red	Red	Red
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ol style="list-style-type: none"> <li>1. Φ25 Iron Bottom Back Plate * 250 Pieces</li> <li>2. Φ25 Plastic Bottom Back Plate * 250 Pieces</li> <li>3. Φ25 Tin Up Cover *500 Pieces</li> <li>4. Φ25 Blank Round Paper * 50 Pieces</li> <li>5. Φ25 Transparent Film * 500 Pieces</li> <li>6. Φ25 Round Cutter * 1 Piece</li> <li>7. Allen Key * 2 Pieces</li> <li>8. Magic Book *1 Set</li> <li>9. Instruction *1 Set</li> </ol>	<ol style="list-style-type: none"> <li>1. Φ32 Iron Bottom Back Plate * 250 Pieces</li> <li>2. Φ32 Plastic Bottom Back Plate * 250 Pieces</li> <li>3. Φ32 Tin Up Cover *500 Pieces</li> <li>4. Φ32 Blank Round Paper * 50 Pieces</li> <li>5. Φ32 Transparent Film * 500 Pieces</li> <li>6. Φ32 Round Cutter * 1 Piece</li> <li>7. Allen Key * 2 Pieces</li> <li>8. Magic Book *1 Set</li> <li>9. Instruction *1 Set</li> </ol>	<ol style="list-style-type: none"> <li>1. Φ58 Iron Bottom Back Plate * 250 Pieces</li> <li>2. Φ58 Plastic Bottom Back Plate * 250 Pieces</li> <li>3. Φ58 Tin Up Cover *500 Pieces</li> <li>4. Φ58 Blank Round Paper * 50 Pieces</li> <li>5. Φ58 Transparent Film * 500 Pieces</li> <li>6. Φ58 Round Cutter * 1 Piece</li> <li>7. Allen Key * 2 Pieces</li> <li>8. Magic Book *1 Set</li> <li>9. Washer * 2 Pieces</li> <li>10. Instruction *1 Set</li> </ol>	<ol style="list-style-type: none"> <li>1. Φ75 Iron Bottom Back Plate * 250 Pieces</li> <li>2. Φ75 Plastic Bottom Back Plate * 250 Pieces</li> <li>3. Φ75 Tin Up Cover *500 Pieces</li> <li>4. Φ75 Blank Round Paper * 50 Pieces</li> <li>5. Φ75 Transparent Film * 500 Pieces</li> <li>6. Φ75 Round Cutter * 1 Piece</li> <li>7. Allen Key * 2 Pieces</li> <li>8. Magic Book *1 Set</li> <li>9. Washer * 2 Pieces</li> <li>10. Instruction *1 Set</li> </ol>

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