

# **VEVOR<sup>®</sup>**

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## **BUTTON MAKER MACHINE INSTRUCTION MANUAL**

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"Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.



# VEVOR®

TOUGH TOOLS, HALF PRICE

## BUTTON MAKER MACHINE



### NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

✉ [CustomerService@vevor.com](mailto:CustomerService@vevor.com)

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

## SAFETY REMINDER

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Children cannot operate this product unless accompanied by an adult.
3. Pay attention to safety during operation, and avoid crushing fingers.

## COMPONENTS





1. Tin Up Cover

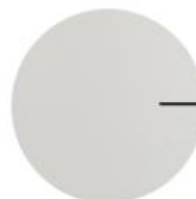


2. Plastic Back Plate



3. White Paper

(The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.)



4. Transparent Plastic Film



5. Metal Back Plate



6. Washer

( Only required when using 58mm gauge metal back plate. )

# INSTALLATION STEPS



1. Put "Tin up cover"--"Paper"(pattern levelly placed)--"Transparent plastic film" into "Lower mold(A)" in sequence, then push the lower mold till up and down mold aligned.



2. Use one hand hold the machine body first then stable the machine body by handle, another hand press the machine handle till down press to be bottom.  
(NOTE: this time down pressed up mold hinge is open status.)



NOTE: Up mold hing is open status.



3. Put the "Back plate" into "Lower mold(B)".  
(NOTE: Brooch should be level and not raised.Adjust the level as indicated by the top triangle.)  
Rotate the lower mold till up and down mold aligned.



4. Hand hold the machine body, right hand down press the handle till up and down mold merged to bottom.



NOTE: Now the up mold hinge is close status, pin pass through the hole.



5. Finish.



NOTE: If use metal back plate, then the “Lower mold(B)” need place the plastic washer. (Metal back plate more thinner, only 58mm need add washer, 25mm and 32mm needn't it.)

## MODEL AND PARAMETER

Product Model	JMB-25	JMB-32
Model		
Manufactured Badge Specification	Φ25	Φ32
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	1. Φ25 Metal back plate * 250 Φ25 Plastic back plate *250 2. Φ25 Tin Up Cover *500 3. Φ25 White paper *20 4. Φ25 Transparent plastic film *500 5. Φ25 Round Cutter * 1 6. Allen Key * 2 7. Magic Book *1 8. Instruction *1	1. Φ32 Metal back plate * 250 Φ32 Plastic back plate *250 2. Φ32 Tin Up Cover *500 3. Φ32 White paper *20 4. Φ32 Transparent plastic film *500 5. Φ32 Round Cutter * 1 6. Allen Key * 2 7. Magic Book *1 8. Instruction *1

Product Model	<b>JMB-58</b>
Model	
Manufactured Badge Specification	Φ58
Machine Body Color	Black
Paper Requirements	127-157g Copper Plate Paper
Accessories With Machine	<ol style="list-style-type: none"> <li>1. Φ58 Metal back plate * 50</li> <li>    Φ58 Plastic back plate *50</li> <li>2. Φ58 Tin Up Cover *100</li> <li>3. Φ58 White paper *20</li> <li>4. Φ58 Transparent plastic film *100</li> <li>5. Φ58 Round Cutter * 1</li> <li>6. Allen Key * 2</li> <li>7. Magic Book *1</li> <li>8. Washer *1</li> <li>9. Instruction *1</li> </ol>



# FAILURE AND TROUBLESHOOTING

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> <li>1. Unsuitable operating method</li> <li>2. Too much lubricating oil in the up mold</li> </ol>	<ol style="list-style-type: none"> <li>1. First time downward press up mold hinge is in a separate state</li> <li>2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold</li> <li>3. The up and down mold must be on the same vertical line when closing</li> </ol>
Second downward press part not wrapped in	<ol style="list-style-type: none"> <li>1. Unsuitable operating method</li> <li>2. Unsuitable paper thickness</li> <li>3. Up mold screws loosen</li> </ol>	<ol style="list-style-type: none"> <li>1. The up and down mold must be on the same vertical line when closing</li> <li>2. Use the stipulated thickness paper</li> <li>3. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.</li> </ol>
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> <li>1. The downward press is not in place, not press to the bottom</li> <li>2. Paper is thinner</li> <li>3. ( 25mm ) Configured metal back consumables do not place the washer</li> </ol>	<ol style="list-style-type: none"> <li>1. Need press to the bottom when downward pressing</li> <li>2. Change to use a slightly thicker paper</li> <li>3. Right side mold place 2mm thickness washer when using the metal back consumables</li> </ol>
Up mold unable to lift up after pressing manufacture, blocked	<ol style="list-style-type: none"> <li>1. Up and down mold position deviated</li> <li>2. The paper is incorrectly cut round or blocked by a foreign object.</li> </ol>	<p>Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).</p>

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