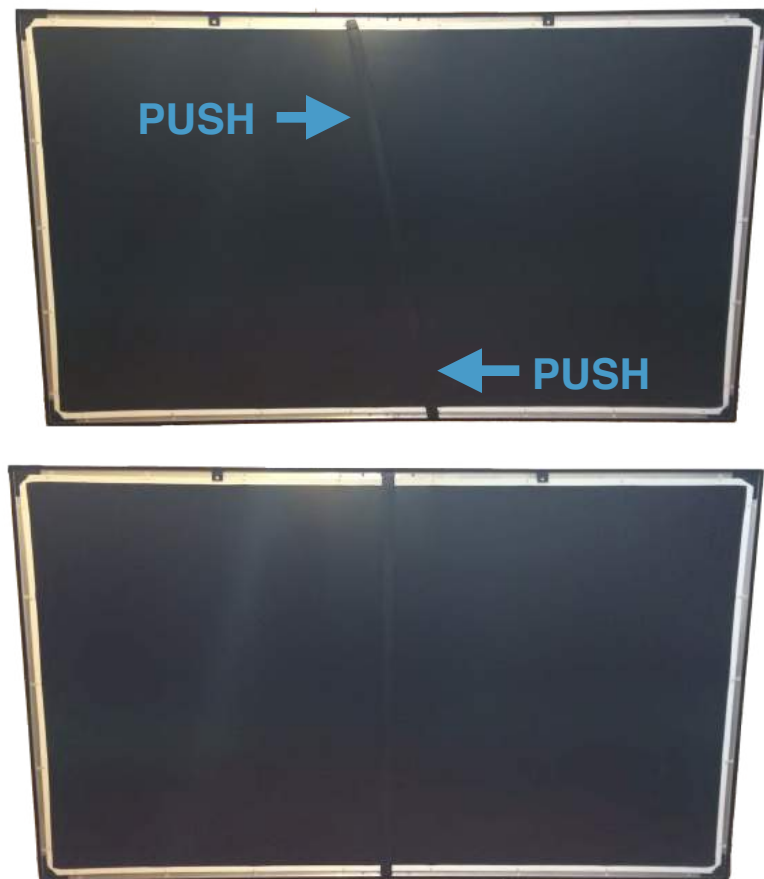


12. Now, place the Support Bar in the middle of the screen diagonally. Push the ends of the Support Bar until it is vertical in the center of the screen where the frame pieces join.



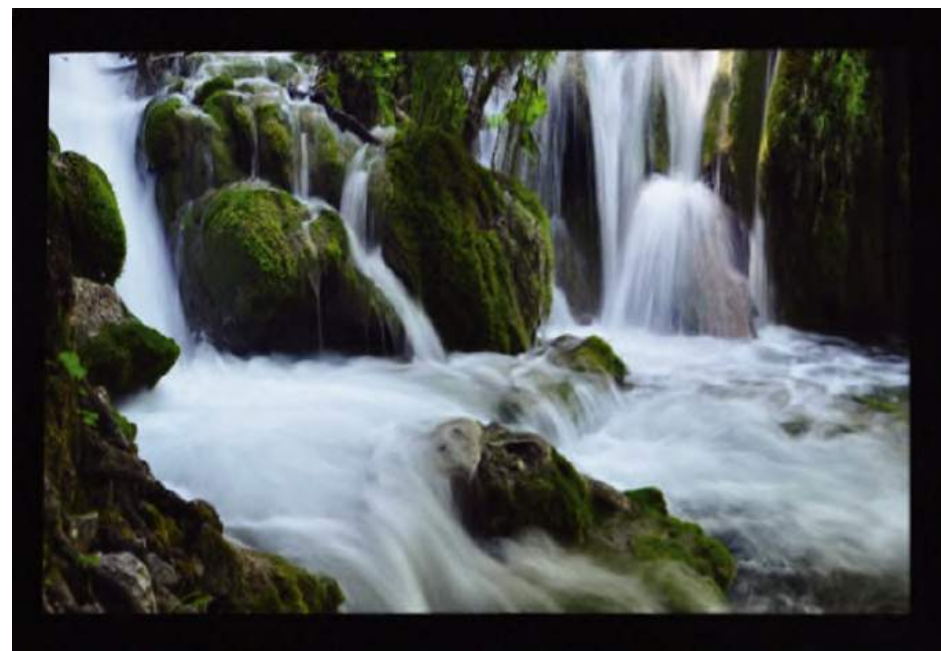
13. To fasten the screen frame to the wall, first use a level and a pencil to mark the desired location for the Hanging Screws. Different wall types require different types of fasteners not included.

14. Use two people to lift the screen. Stand on opposite sides of the screen and lift it gently. Hang the screen onto the Hanging Screws at your desired location.

Thank you for purchasing our Fixed Frame Screen. Our excellent screen material and design will provide years of trouble-free enjoyment.

(7)

Fixed Frame Screen



Assembly Guide

for 6 cm frames

Before you begin:

- Clear out an area to assemble the screen. Make sure the area is larger than the size of the screen.
- Remember that the assembly will require at least two people for some steps.
- Do not assemble in areas with a high temperature to avoid damaging the screen.
- Read through this entire Assembly Guide before beginning the first step.

Parts:



Hanging Screw & Insert (4 each)



L Joiner (4)



*Material Tensioner
(Number depends on screen size)*



Hanging Bracket (2 or 4)

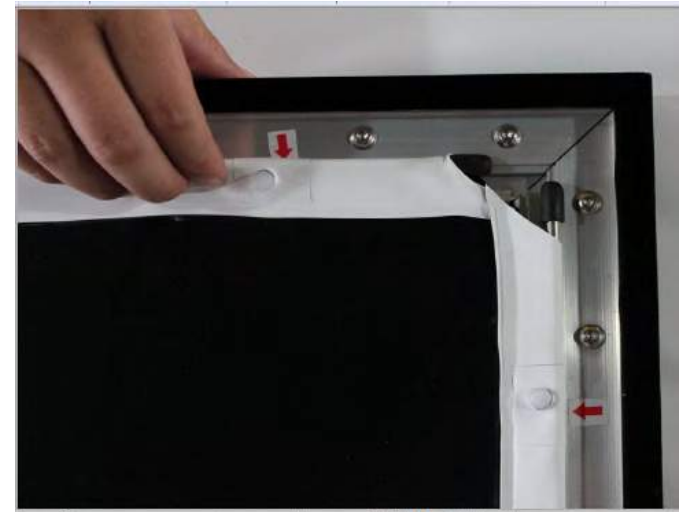


Joiner Screw (24)



Joint Bar (2)

11. Place the Screen Material onto the frame. Push the Material Tensioners through the slots on the edges of the Screen Material. Start at one end of the screen and move along the frame until all the Material Tensioners are inserted properly. Note: the last few Material Tensioners may require hard pulling in order to keep the screen perfectly flat. Make sure everything looks correct before hanging the screen. Material Tensioners do not have to align perfectly with the red arrow stickers.

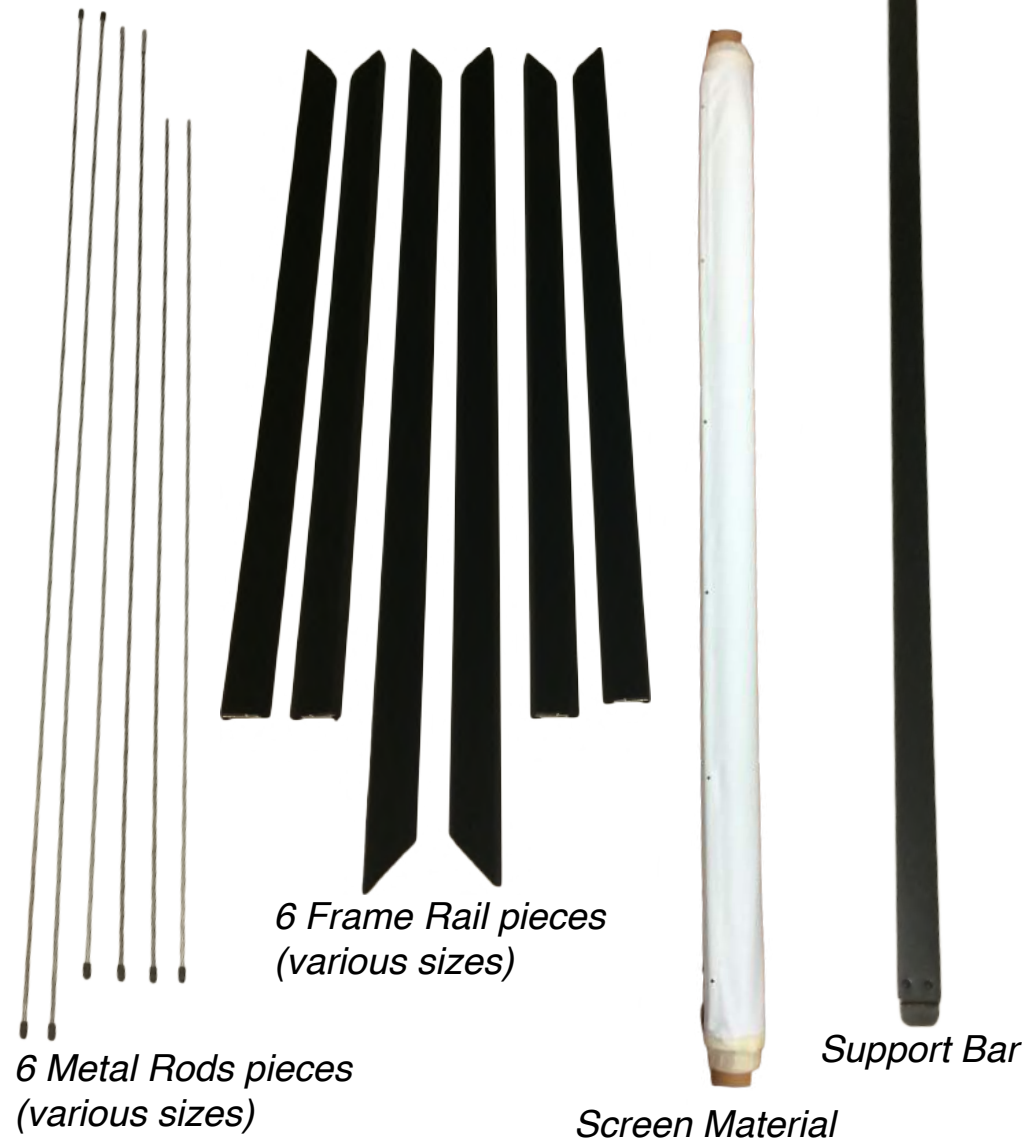
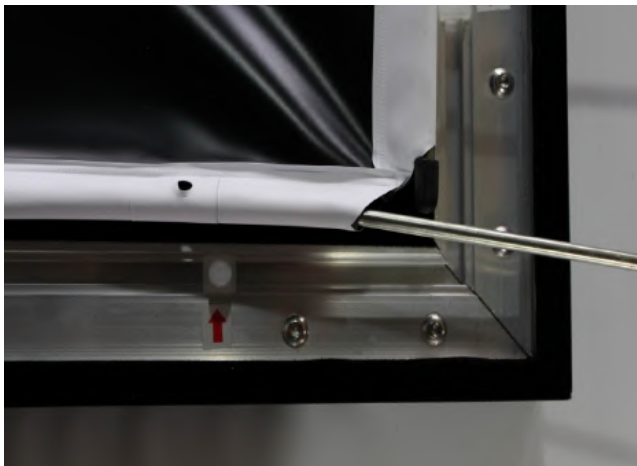


8. On each corner, place an L Iron Joiner. Use the Allen Wrench and L Joiner Screws to connect it to the Aluminum Connectors beneath it.



9. Unroll the Screen Material and place it gently on the floor with the viewing side facing down. Make sure the floor is clean.

10. Connect two of the rods together to make a longer rod. Repeat. These connected rods will be used for the long sides of the screen. Insert the Metal Rods into the pockets at the edges of the screen, using the appropriate rods for each side.



Required Tools:

- *Philips Screwdriver*
- *Level*
- *Allen Wrench (Included in box)*

Installation Procedures:

1. Unpack all the parts in the box. Do not unroll the screen yet.
2. Make sure your assembly area is clean. At least two feet of space are required on all four sides of the screen when it is spread out.
3. Unwrap the Frame Rails, and lay them out, upside down.
4. Assemble both of the Large Frame Rails by sliding the Joint Bars into the ends and securing them with the Joint Screws.



5. Slide Material Tensioners into the areas indicated by the red arrows found on the Frame Rails.



6. Slide the Hanging Brackets into place. There will be two to four of them depending on the size of your screen. Two go on the top rail and maybe two on the bottom rail depending on the screen size, and will be used to hang the screen.



7. Connect the Short and Long Frame Rails by sliding the L Joiner into them, then sliding the Long Frame Rails onto the L Joiner. Repeat this step for each corner until the Frame is complete.

