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WIRE STRIPPING MACHINE INSTRUCTION MANUAL

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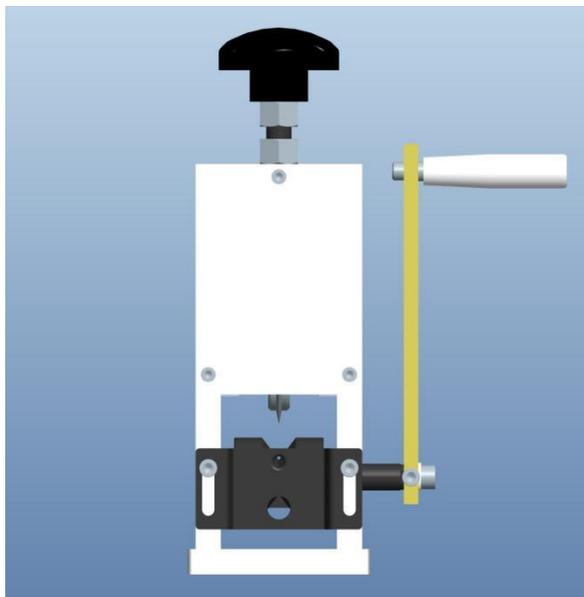
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VEVOR®

TOUGH TOOLS, HALF PRICE

WIRE STRIPPING MACHINE

MODEL:SD-25



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

✉ CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

Operation Guide video

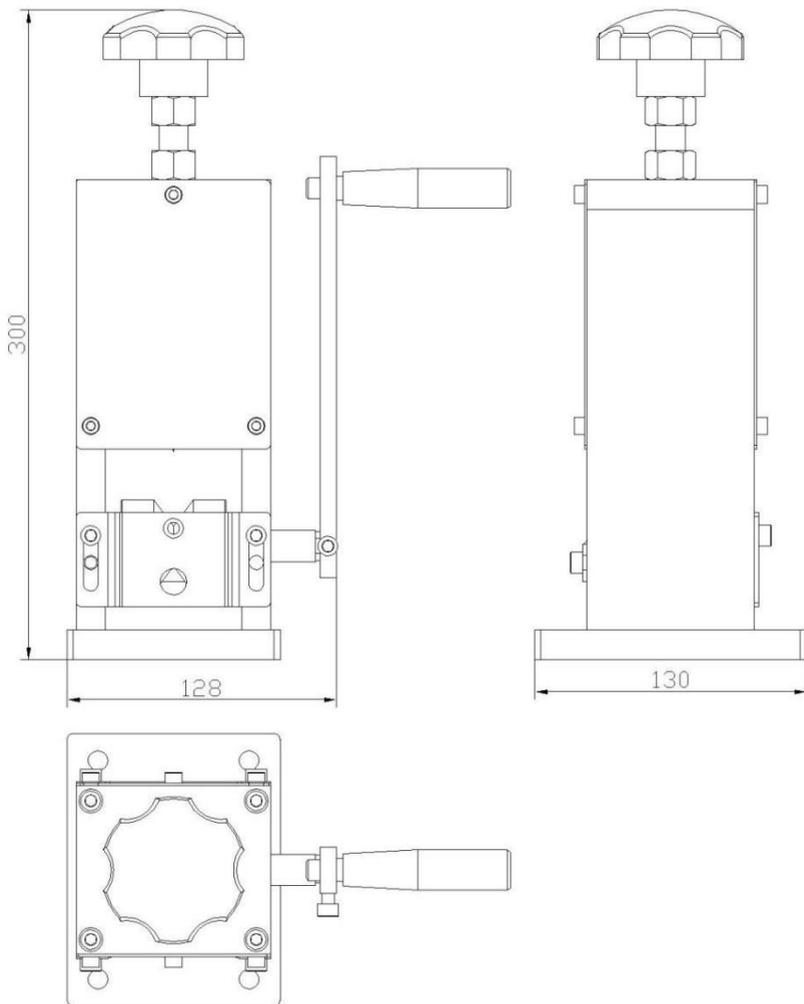


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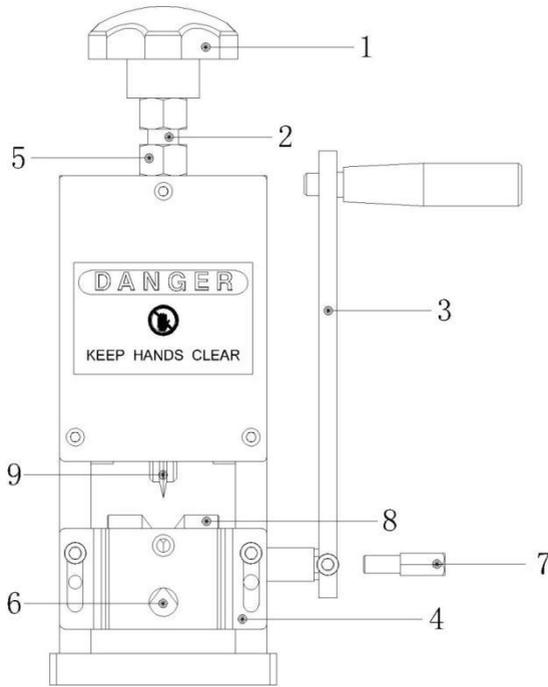
Technical Parameter

Model	Dimension (L*W*H mm)	Weight (kg)	Stripping Range (mm)
SD-025	130×128×300	3.4kg	∅ 1.5~∅ 25

Note: this machine is not applicable to silicone rubber cables or armored cables.



Parts List



1:M14 plastic nut for regulating blade up and down

2:M14 screw rod for regulating blade up and down

3:Handle

4:Incoming panel

5: Nut for locking screw rod

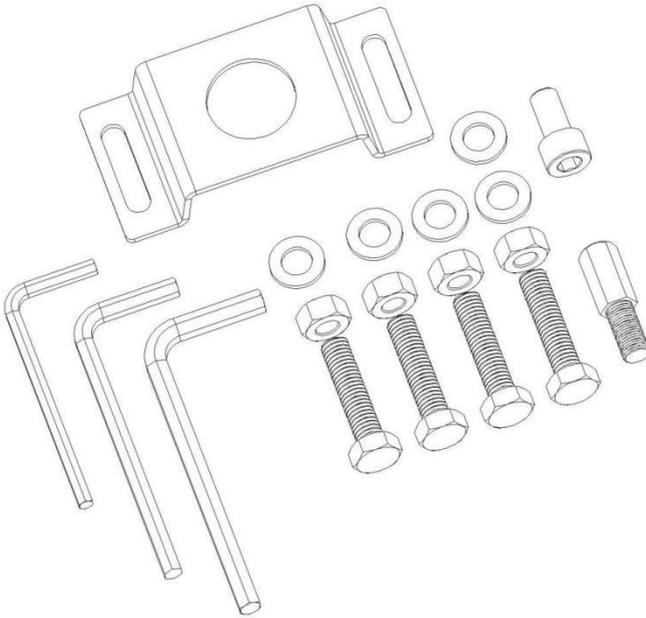
6:Feeding hole

7:10#Screw for connecting drill

8: Stripping rolling gear

9:Blade

Accessories

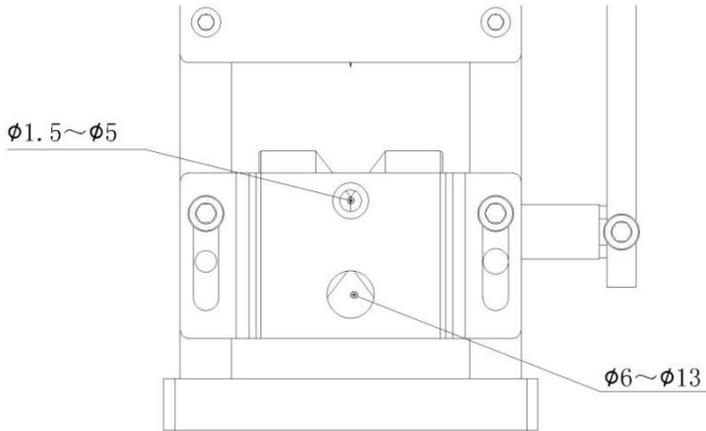


Details:

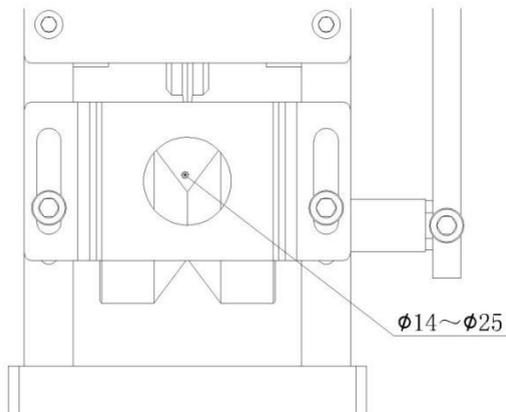
- 1、 One 4# allen key
- 2、 One 5# allen key
- 3、 One 6# allen key
- 4、 One feeding plate
- 5、 Five D8 gaskets
- 6、 Four M8 nut
- 7、 Four M8*35 screw
- 8、 One M8*16 inner-hexagon screw
- 9、 One 10#screw for connecting the electric drill

Operation Instruction

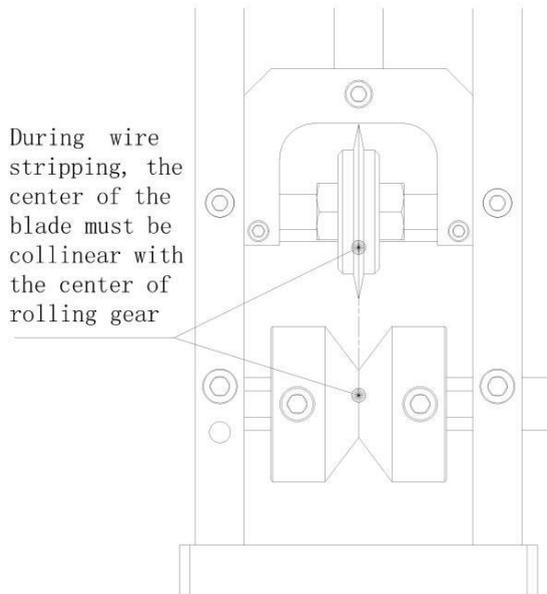
1. Select the appropriate feeding hole according to the wire diameter.



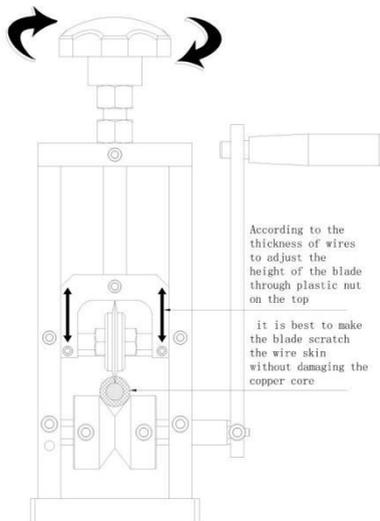
2. When the diameter of the wires to be treated does not exceed 13mm, select the two hole incoming board.



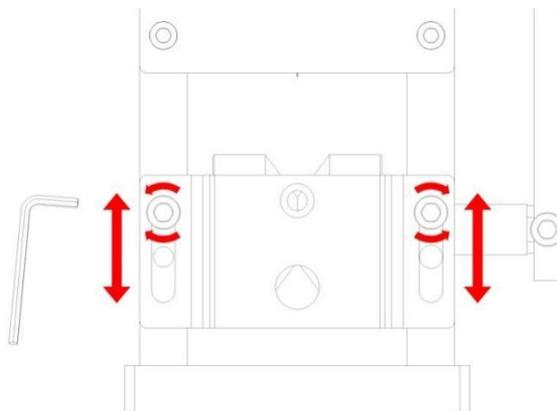
3. When the diameter of the wires to be treated exceed 13mm, select the one hole incoming board.
4. During wire stripping, the center of the blade must be collinear with the center of the rolling gear (as shown below).



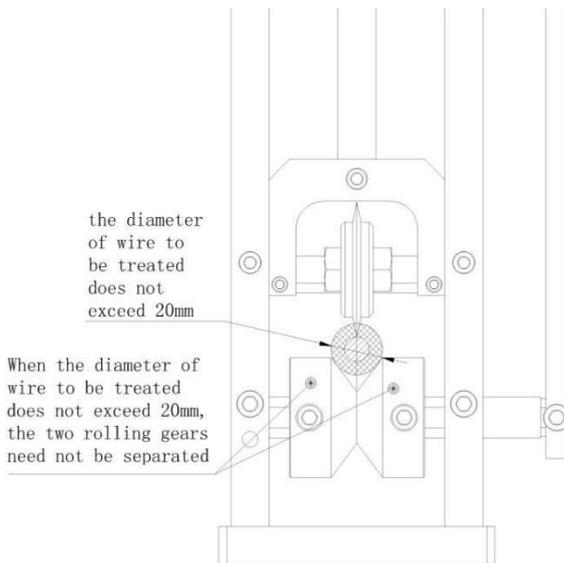
5. Adjust the height of the blade. It is best to make the blade scratch the wire skin without damaging the copper core by rotating the plastic handle screw (clockwise rotation is downward and counterclockwise rotation is upward), as shown below.



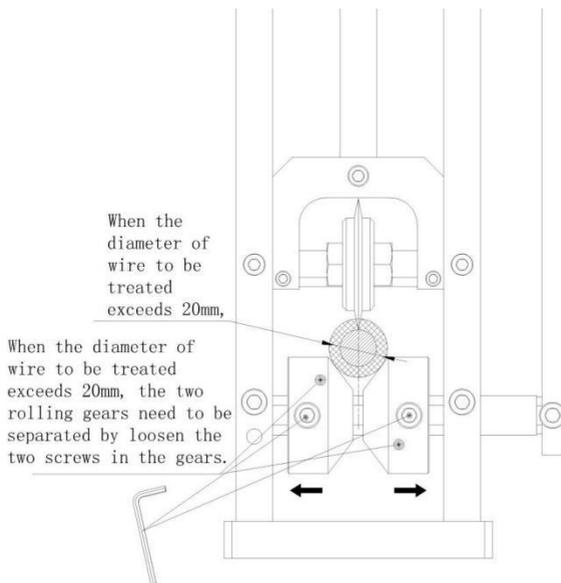
6. When stripping, adjust the height of the feeding plate according to the thickness and hardness of the wire (generally, the feeding panel should be adjusted higher for thick and hard wires and lower for soft and thin wires). In this way, the wire is not easy to be eccentric when stripping.



7. When the diameter of wire to be treated does not exceed 20mm, the two rolling gears need not be separated.



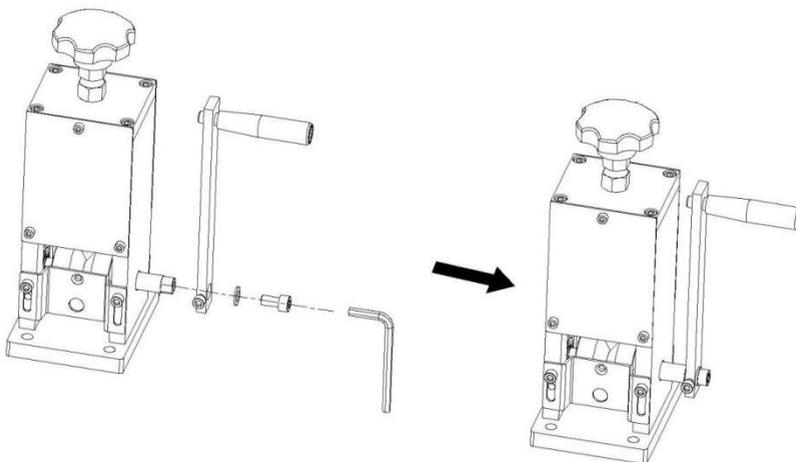
When the diameter of the wire to be treated exceeds 20mm, the two rolling gears need to be separated by loosening the two screws in the gears.



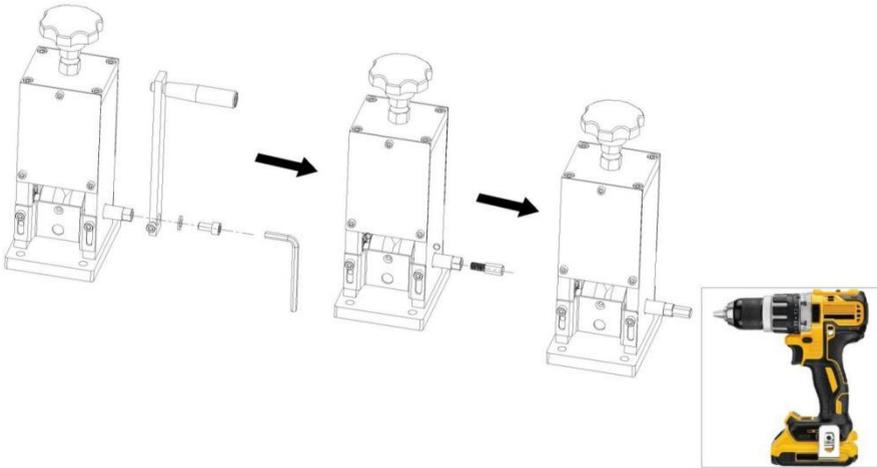
8.If the machine cannot strip the wire, there may be several reasons:

- ①. The diameter of the stripped wire is too small (the diameter of the wire to be treated, including the outer skin, shall not be less than 1.5mm).
- ②The center of the blade is not on the same line as the center of the rolling gear.
- ③. The blade is not sharp.

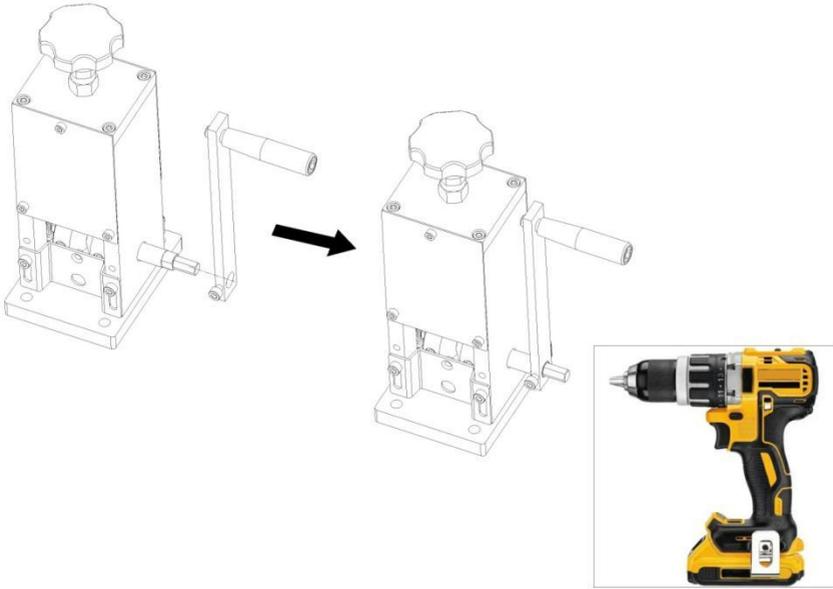
9.When the machine is operated by hand, install the handle (as shown in the figure)



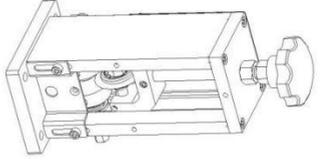
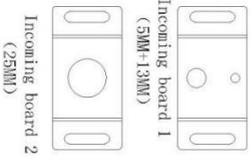
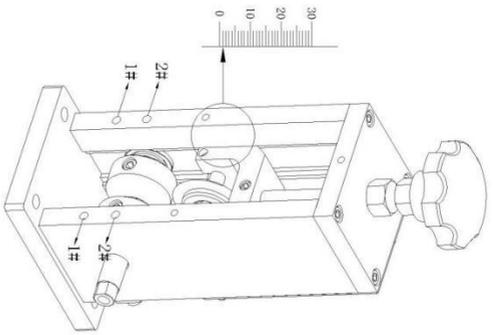
10. When the machine is driven by an electric drill, remove the handle first, then install the connecting screw for the drill (Do not install a gasket when installing the screw), and use the electric drill last.



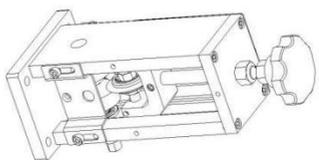
11. When it is necessary to remove the screw for the drill (as shown in the figure above), install the handle and tighten it with a wrench at first, then hold the handle with one hand and clamp the screw with the drill by the other hand (be sure to start counterclockwise), so that the screw for drill can be removed.



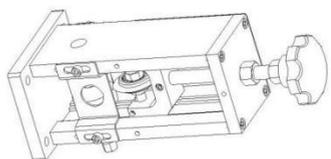
NOTE:Never put your hand in when the machine is running (you must stop the machine before checking, debugging, and troubleshooting the machine). To avoid cutting your hand, do not touch the blade directly with your hand.



Small hole is on the top, and the inlet plate is fixed with screws at hole 1 #



Big hole is on the top, and the inlet plate is fixed with screws at hole 1 #



The inlet plate is fixed with screws at hole 2 #

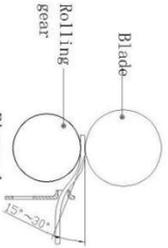


Figure 1

Incoming board 1
There is an obvious angle between the inlet hole and the tangent line

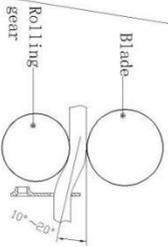


Figure 2

Incoming board 1
The concave side faces the blade (there is a concave side at the small hole) There is an obvious angle between the inlet hole and the tangent line

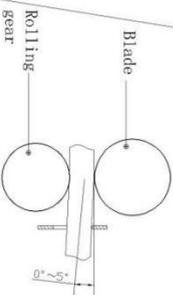


Figure3

Incoming board 2
The concave side faces the blade, and the inlet hole is basically aligned with the tangent line or slightly lower

Manufacturer:

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Ltd.

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Address: 250 bis boulevard Saint-Germain 75007 Paris

Importer: FREE MOOD LTD

Address: 2 Holywell Lane, London, England, EC2A 3ET



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