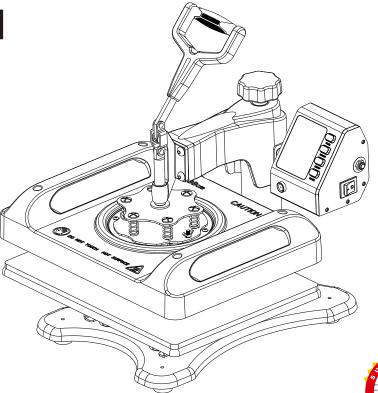
HEAT PRESS P8001



Warnings must be followed carefully to avoid body injury.

## Transfer Parameter(for reference)

**EN Start Here** 

|                       | `                      | ,                |                    |                   |                   |   |
|-----------------------|------------------------|------------------|--------------------|-------------------|-------------------|---|
|                       | NEVER<br>SAY<br>NEVER  |                  | nun l              |                   |                   |   |
| T shirt (sublimation) | T shirt( PU flex film) | Pillow           | Сар                | Rock photo        | Crystal           | Aluminum sheet                          |
| 200°C(390°F) 60S      | 170°C(338°F) 25S       | 200°C(390°F) 60S | 200°C(390°F) 40S   | 190°C(380°F) 400S | 190°C(380°F) 720S | 170°C(338°F) 100S                       |
|                       |                        |                  |                    |                   |                   | And |
| Mug                   | Magic mug              | Plate            | Sport bottle       | Aluminum sheet    | Glass frame       | Pen                                     |
| 180°C ( 360°F ) 180S  | 180℃ ( 360°F ) 180S    | 200°C(392°F)900S | 180℃ ( 360°F ) 90S | 170°C(338°F) 100S | 180°C(360°F) 300S | 200°C(390°F) 20S                        |

### Main parameters

| Product Name                 | Multi funtion heat press machine | Rated voltage                | 220V~ | 110V~   |
|------------------------------|----------------------------------|------------------------------|-------|---------|
| Item No. P8001               |                                  | Rated frequency              | 50Hz  | 50-60Hz |
| Highest temperature          | 210°C 410°F                      | Rated power                  | 1000W | 850W    |
| Transfer size                | 290×380mm                        | Length of the cable          | 1.5 M |         |
| Packing size                 | 540×460×450mm                    | Mug heat press machine power | 280 W |         |
| Cap heat press machine power | 150W                             | Pen heat press machine power | 160 W |         |

Feature commentary

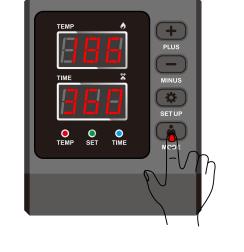






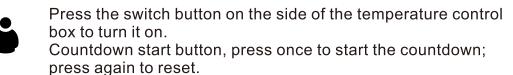






Note: Press (+/-) to switch Fahrenheit and Celsius

# 1. How to switch the machine/how to start working?

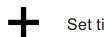


# 2. How to set the temperature/time?



Press once to set the temperature, press again to set the time, press again to exit (Automatically exit without operation within 5 seconds)

# 3. How to set the temperature/time to increase or decrease?



Set time/temperature value increase

Set time/temperature value reduced

# 4. How to convert the temperature unit between Celsius and Fahrenheit?

In the power-on state, press "+" and "-" at the same time to switch the temperature unit

## 5. How to set the automatic shutdown time?



Long press for 5 seconds to set the automatic shutdown time. (The factory default is 60 minutes, the range can be set from 10 minutes to 120 minutes)

# 6. How to perform temperature correction?



Press and hold for 5 seconds to enter the temperature correction setting. (Range ±30°C, initial value is 0) (Range ±30°C, initial value is 0)

## 7. How to turn on/off the alert tone?

In the shutdown state, press "-" to turn off the prompt sound, and the display is OFF; Press again to turn on the beep and display as ON

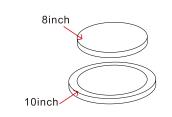
8. Warm reminder, the highest setting temperature of this machine is 210°C, and the longest time is 999 seconds

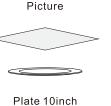
## **Accessories installation diagram**

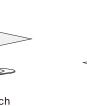
## Please perform all operations after power off

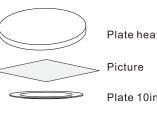


## Plate transfer process











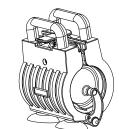
200°C 420S

- 1. Select one side that matches the size of the plate to be sleeved with a silica gel pad, and remove the silica gel pad on the other side; Keep the side without silica gel pad facing upwards and heat it on the machine for 15 minutes;
- 2. Put the hot stamping paper on the plate that wants to print the pattern.
- 3. Remove the heating plate and place it on the plate, keeping the side without silica gel pad facing upward

# This mug heat press machine is matched with 5 in 1 and 6 in 1.







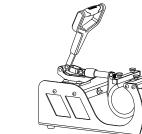


- 2. Stick the transferred picture on the hat. 180°C ( 360°F ) 180S 3. When the temperature reaches, place the hat into the hat baking machine and press tightly.
- This mug heat press machine is matched with 8 in 1,10 in 1,11 in 1





1. Connect the cap baking machine to the main machine and set the time and temperature



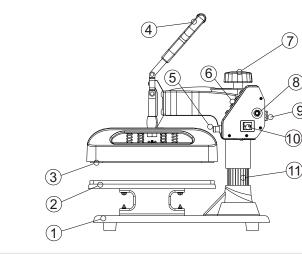


- 1. Connect the cap baking machine to the main machine and set the time and temperature
- 2. Stick the transferred picture on the hat.
- 3. When the temperature reaches, place the hat into the hat baking machine and press tightly.

180°C (360°F) 180S

# Main spare parts

- 1. Pedestal
- 2. Placement
- 3. Heating plate
- 4. Handle
- 5. Aviation connector
- 6. Button
- 7. Lift knob
- 8. Overload protector
- 9. Power socket 10. Power switch
- 11. Column



## Guarantee

The products are strictly based on the Consumer Protection Law of the People's Republic of China and the Product Quality Law of the People's Republic of China. The services are as follows:

Within 12 months, this product has the performance failure listed in the "Product Performance Failure Table". It is confirmed by SUNMETA and can be used for maintenance service free of charge. If out of validity, damage caused by force majeure, or human causes, the machine is not covered by the warranty, repair in charge.

## Safety instruction: Before operating this unit, please read these instructions completely and save them

- ▲ Keep unplug when moving the machine
- ▲ Keep unplug when installing accessories
- ♠ Place on a flat and stable platform and operate under ventilated conditions
- ▲ Wear special protective equipment when operating the machine

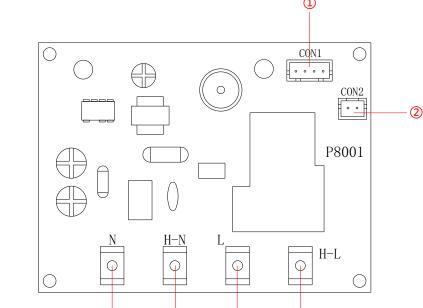
## **Warning** Improper use may result in electric shock, fire, personal injury and other damage.



- O Do not use when the machine is not working properly.
- O not allow children or adults who do not understand this manual to operate this machine.
- Do not disassemble and repair this machine.
- O Do not use an unsuitable AC outlet.
- O not touch the heating plate when the machine heating.

## warranty content Product Performance Failure Table

| Machine<br>body | Parts of the machine itself (excluding main parts) | One year | Fault 1 | The machine cannot be used normally according to the operating procedure |  |
|-----------------|--|----------|---------|--|--|
| Main parts -    | 29*38mm aluminum alloy heating plate               | One year | Fault 2 | Heating plate not heating  |  |
|                 | PCBA(circuit board)                                | One year | Fault 3 | Display error  |  |
|                 | Mug heating element                                | 90days   | Fault 4 | Failure heating  |  |
|                 | Pen heating element, cap heating element           | One year | Fault 5 | Failure heating  |  |



Circuit Board Wiring Method

1. Cables on the motherboard and display

- 2.NTC temperature probe
- 3.Hot plate
- 4. Main incoming line
- 5. Heating plate zero line
- 6. Main incoming zero line