

VEVOR[®]

TOUGH TOOLS, HALF PRICE

Technical Support and E-Warranty Certificate www.vevor.com/support

SUCTION POOL CLEANERS USER MANUAL

We continue to be committed to provide you tools with competitive price.

"Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.

VEVOR®

TOUGH TOOLS, HALF PRICE

SUCTION POOL
CLEANERS

MODEL:18151BX



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

 CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

Safety Instructions

Thanks to its easy assembly, you'll be able to use your automatic cleaner in a few minutes. Follow the instructions carefully **and SAVE THIS MANUAL**

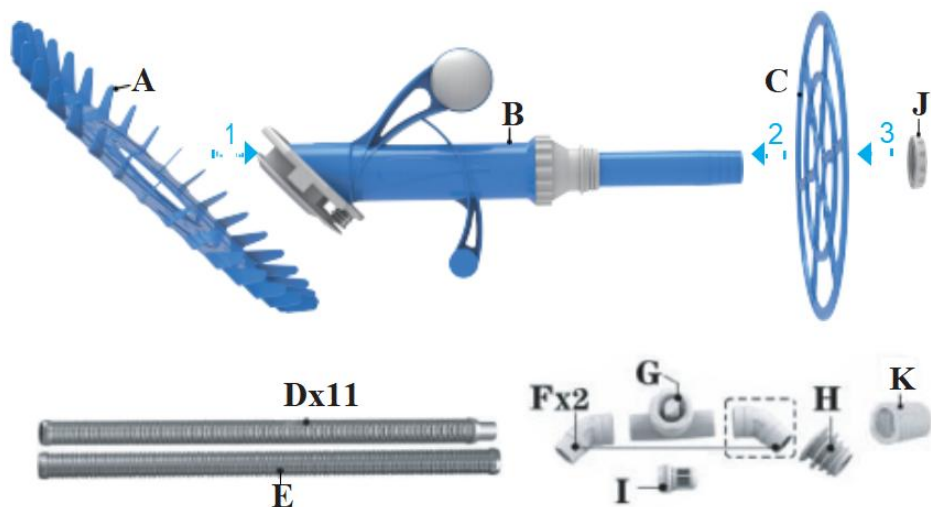
Assembly precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. Keep assembly area clean and well lit.
4. Keep bystanders out of the area during assembly.
5. Do not assemble when tired or when under the influence of alcohol, drugs or medication.
6. Product capabilities apply to properly and completely assembled product only.

Use precautions

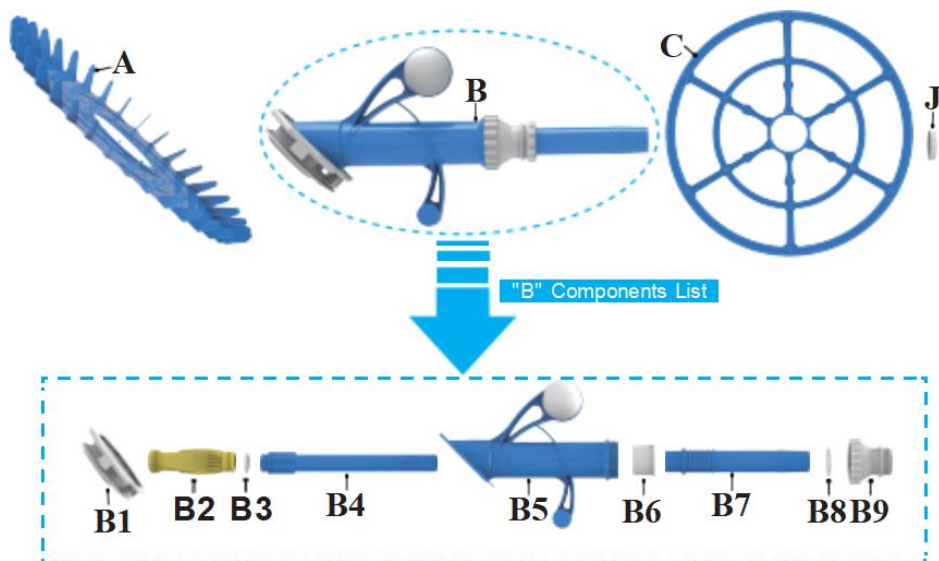
1. DO NOT SIT OR STAND ON THIS ITEM.
2. This product is not a toy. Do not allow children to play with or near this item.
3. Use as intended only.
4. Inspect before every use; do not use if improper assembly.

Components List



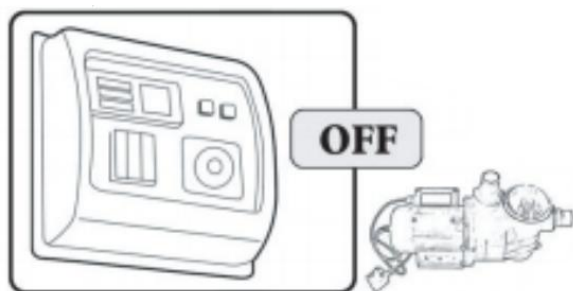
1. Install disk "A" onto the main body "B" and clip it into the groove of the foot pad.
2. Install the steering wheel "C" on to the main body "B".
3. Fix the steering wheel by screwing nut "J".

“B” Components List



Preparatory Work

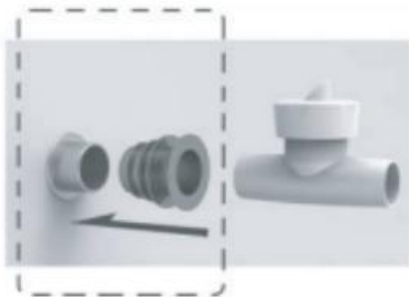
1. Turn off the pump of your pool. The Pump for the cleaner should have a minimum power of 0.5HP/1000gallons.



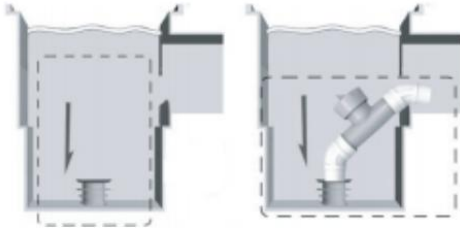
2. Replace the eyelet of your return inlet with part "I", ensuring that the opening faces downward so as not to interfere with the operation of the cleaner. If your pool is equipped with a vacuum plug, follow step #3. If not, go directly to step #4.



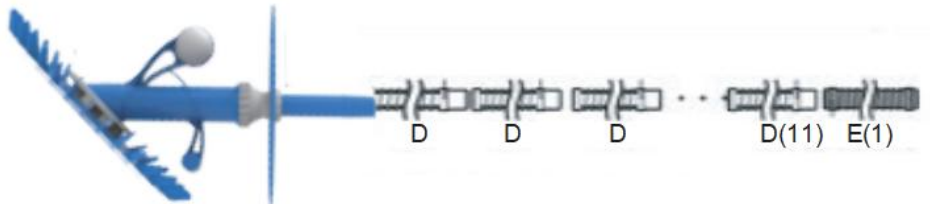
3. Connect part "H" to your Vac plug. Connect the regulator "G" to part "H". Make sure that the arrow under the regulator is pointed toward the Vac plug. Now go directly to step #5.



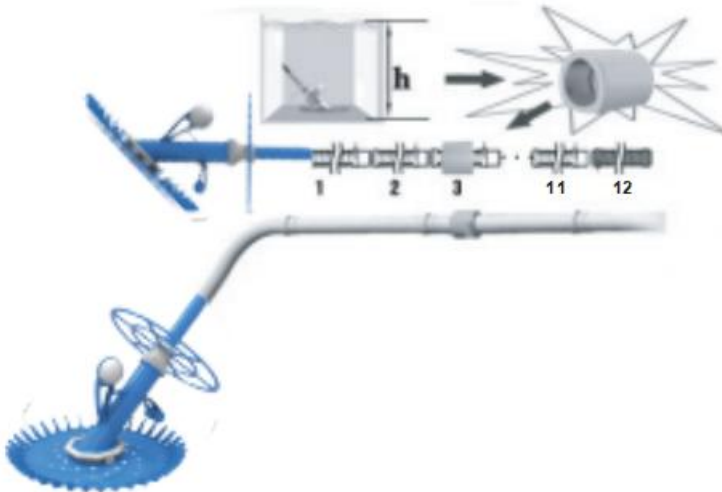
4. Assemble the two elbow connectors "F" to the regulator "G". Insert the attachment "H" facing downward and then the regulator. Take care the arrow under the regulator is pointed towards the skimmer.



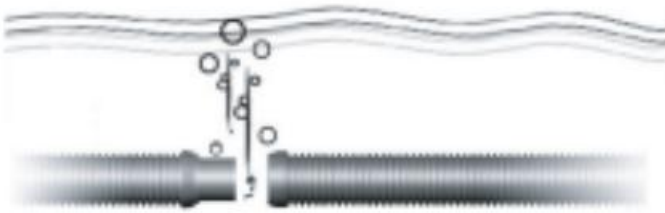
5. Connect the hose sections "D" and finish with section "E".



6. Place the weight "K" onto the third hose section and slide & click it backward or forward to adjust the buoyancy of the hoses and angle of cleaner in use.



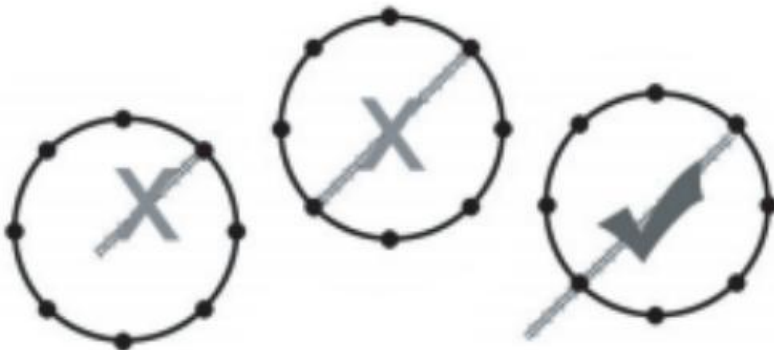
7. Fill the hoses with water to eliminate the air pockets.



No leak is allowed at the joint of the hoses.



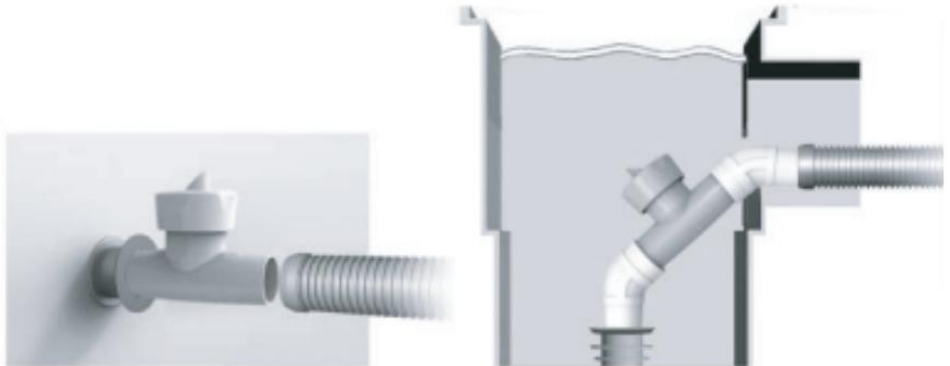
8. Use enough hose sections to reach the farthest point in the pool.



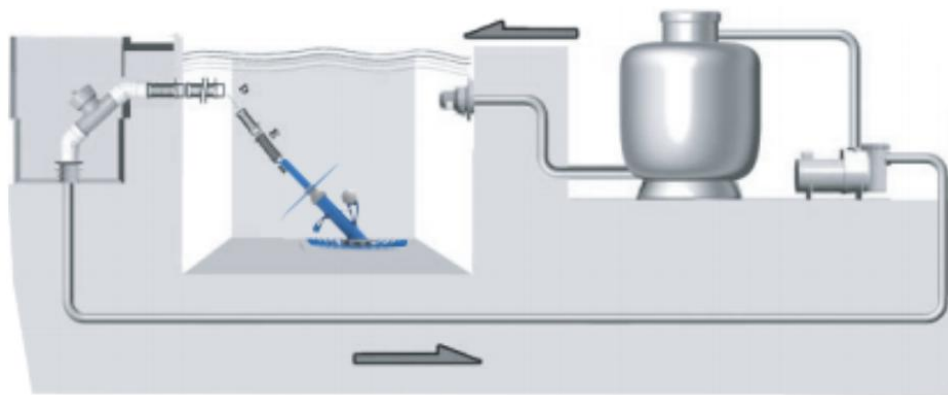
Always keep the hose lay straight when storage.



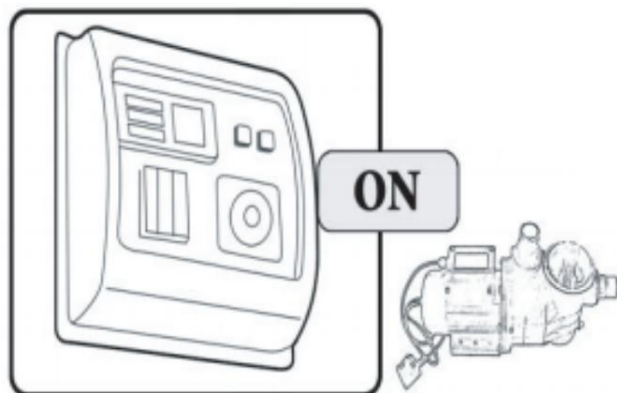
9.If your regulator is connected to a vacuum plug, then connect the hose "E" directly to the regulator"G". If your regulator is connected to a wall skimmer, then pass the hose through the skimmer mouth and connect it to the regulator via the elbow "F".



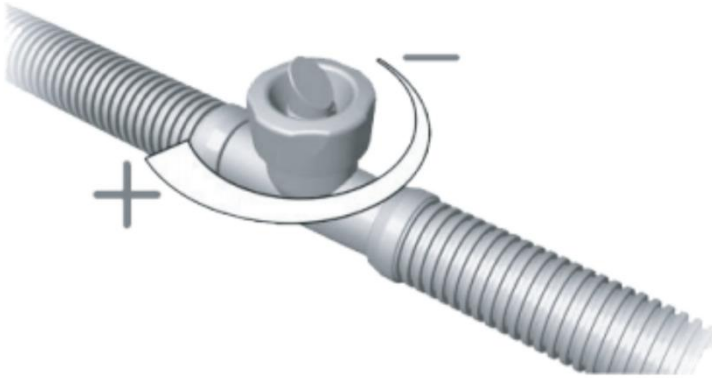
10. Adjust your filtration system to the vacuum setting. A pump of at least 1/2 horsepower (1000ga/h) is required.



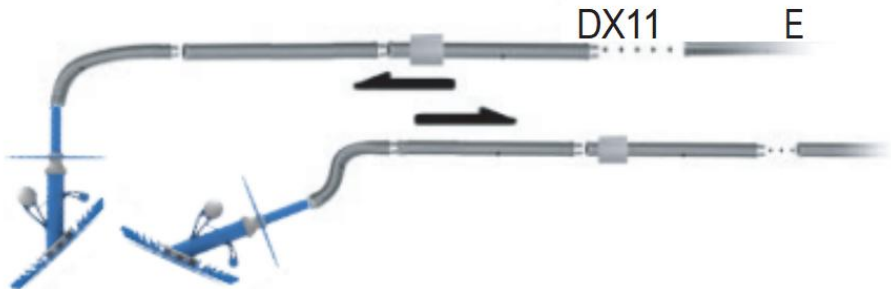
11. Turn on the pump and relax as your cleaner cleans your pool.



12. You can adjust the power of your cleaner by turning the knob of the regulator "G" as shown.



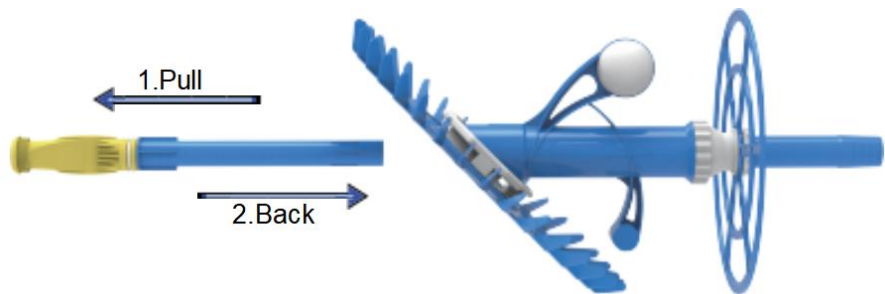
13.If the cleaner leans too far forwards or backwards during operations, this can be corrected by moving the weight "K" along the tube section as shown in the drawing.



How to Change the Diaphragm

1.Pull out the diaphragm together with "B4" (Make sure the white small clip must be set back on the new diaphragm).

2.Insert the assembled part back into the cleaner.



Trouble Shooting Guide

PROBLEM	POSSIBLE SOLUIONS
Cleaner is sluggish or has stopped operating.	<ul style="list-style-type: none">● Check if the pump is ON or primed.● Check the cleaner head for blockages.● Clean and empty pump basket and empty skimmer/weir basket.● Ensure the filtration system is thoroughly cleaned. Clean sand/ cartridge filters on your pool pump as per manufacturers' specifications.● Inspect the regulator valve and flush away any debris build-up.● Check the Mat for wear.● Make sure the curved tips of the Mat are facing upwards.● Ensure that the skimmer/weir vacuum lid is fitted correctly and check for cracks.

	<ul style="list-style-type: none"> ● Check the hose for blockage. ● Check the hose for leaks by lifting each section above water while pump is running. ● Check the diaphragm for blockages, and clean and empty it if blocked. Noted that if too many chemical tablets are used, the service life of diaphragm will be shorter.
Cleaner gets stuck on steps.	<ul style="list-style-type: none"> ● Adjust the return jets toward the problem area to guide the cleaner away from the steps. ● Verify proper hose length. ● Ensure cleaner sits flush with the pool floor. Adjust the position of hose weight if necessary. This should be done at the deepest part of the pool. ● Increase or decrease the flow to your cleaner via the regulator. ● Check the Mat for wear.
Cleaner travels in a repetitive pattern.	<ul style="list-style-type: none"> ● Adjust return jets downwards. ● Verify proper hose length. ● Ensure cleaner sits flush with the pool floor. Adjust the position of the hose weight if necessary. ● This should be done at the deepest part of the pool. ● Remove or add one hose section. ● Inspect the Regulator Valve and flush away any debris build- up. ● Check that the hose sections are straight; if not, lay hose in a straight line in the sun to relax the memory.

	<ul style="list-style-type: none"> ● Twist each hose section a half- turn at each connection point. ● Ensure the wheel at the top of the Cleaner head is rotating freely.
Cleaner climbs out of pool and draws in air.	<ul style="list-style-type: none"> ● Ensure there is a valve installed in the skimmer/weir. ● Inspect the Regulator Valve and flush away any debris build- up. ● Verify proper hose length. ● Ensure cleaner sits flush with the pool floor. Adjust the position of hose weight if necessary. This should be done at the deepest part of the pool.
Cleaner hose is tangling.	<ul style="list-style-type: none"> ● Ensure the wheel on top of the Cleaner body is rotating freely and is screwed on securely. ● Check that the hose sections are straight; if not, lay the hose in a straight line in the sun. ● There may be too many hose sections for your pool. Try removing a section. ● Inspect the Regulator Valve and flush away any debris build- up. ● For pools where the skimmer is located at one end, the performance of the cleaner can be greatly improved by tying the hose off in the middle of the long side of your pool. This will allow the cleaner to move about the entire pool and eliminate the cleaner hose from tangling.
Cleaner won't leave edge or rim	<ul style="list-style-type: none"> ● Utilize return jets to move cleaner. ● Adjust hose weight. ● Try decreasing the flow to your cleaner via the regulator. Less suction will allow the cleaner to

of the pool.	move more freely.
Cleaner leaves patches.	<ul style="list-style-type: none"> ● Ensure the wheel on top of the Cleaner body is rotating freely and is screwed on securely. ● Adjust return jets downwards. ● Verify proper hose length. ● Ensure cleaner sits flush with the pool floor. Adjust the position of hose weight if necessary. This should be done at the deepest part of the pool. ● Check that the hose sections are straight; if not, lay the hose in a straight line in the sun.
Cleaner sticks on walls and floors.	<ul style="list-style-type: none"> ● Ensure there is a valve installed in the skimmer / weir. ● Inspect the Regulator Valve and flush away any debris build- up. ● Check the Mat for wear. ● Try increasing or decreasing the flow to your cleaner via the regulator.
Cleaner not sitting flat on bottom.	<ul style="list-style-type: none"> ● Ensure there is a valve installed in the skimmer / weir. ● Inspect the Regulator Valve and flush away any debris build- up. ● Ensure the wheel on top of the Cleaner body is rotating freely and is screwed on securely. ● Adjust return jets downwards. ● Verify proper hose length. ● Ensure cleaner sits flush with the pool floor. Adjust the position of hose weight if necessary. This should be done at the deepest part of the pool.

Air bubbles are noticeable in the return jets.	<ul style="list-style-type: none"> ● Ensure the cleaner hose is assembled tightly. ● Ensure cleaner head is not removed from the water while pump is running. ● Ensure the hoses are not damaged. ● Ensure the regulator valve is underwater.
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1. After using the cleaner, don't forget to pick it up from the pool water and put it in a cool, dry place to keep it. Can not be exposed to strong sunlight. Or it is easy to become brittle and cause a fracture.
2. Diaphragm is a quick-wear part. It is not included in the one-year warranty period. Additional purchase are required after damage.

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