

# **VEVOR**<sup>®</sup>

## **TOUGH TOOLS, HALF PRICE**

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### **POCKET HOLE JIG**

**MODEL:XRS026**

We continue to be committed to provide you tools with competitive price. "Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.

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## POCKET HOLE JIG

MODEL:XRS026



### NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:






[CustomerService@vevor.com](mailto:CustomerService@vevor.com)

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

# INSTRUCTIONS

Thank you very much for choosing this hole jig . Please read all of the instructions before using it.The information will help you achieve the best possible results.

	Warning-To reduce the risk of injury, user must read instructions manual carefully.
	Warning- Be sure to wear eye protectors when using this product.
	<b>Caution! Wear a breathing mask.</b> Dust which is injurious to health can be generated when working on wood and other materials.

## WARNING!

Read and understand all instructions before using this pocket hole jig. The operator must follow basic precautions to reduce the risk of personal injury and/or damage to the equipment. Keep this manual for safety warnings, precautions, operating or inspection and maintenance instructions.

## WORK AREA

1. Operate in a safe work environment. Keep your work area clean, well-lit and free of distractions.
2. Keep anyone not wearing the appropriate safety equipment away from the work area.
3. Store unused tools properly in a safe and dry location to prevent rust or damage. Lock pocket hole jig away and keep out of the reach of children.

## PERSONAL SAFETY

WARNING! Always Wear personal protective equipment.

## PERSONAL PROTECTIVE EQUIPMENT

1. Always wear impact safety goggles that provide front and side protection for the eyes. Eye protection equipment should comply with CSA Z94.3-07 or ANSI Z87.1 standards based on the type of work performed.
2. Wear gloves that provide protection based on the work materials or to reduce the effects of tool vibration.
3. Wear protective clothing designed for the work environment and pocket hole jig.
4. Non-skid footwear is recommended to maintain footing and balance in the work environment.

## PERSONAL PRECAUTIONS

Control the pocket hole jig, personal movement and the work environment to avoid personal injury or damage to pocket hole jig.

1. Do not operate any pocket hole jig when tired or under the influence of drugs, alcohol or medications.
2. Avoid wearing clothes or jewelry that can become entangled with the moving parts of a tool. Keep long hair covered or bound.

## SPECIFIC SAFETY PRECAUTIONS

1. Use the correct pocket hole jig for the job. This pocket hole jig was designed for a specific function. Do not modify or alter this pocket hole jig or use it for an unintended purpose.
2. Keep body parts away from pinch areas while using.
3. Children are not allowed to operate this product unless accompanied by an adult
4. Pay attention to safety during use to avoid crushing fingers.

## WARNING!

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to the tool safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

## Model and Parameters

Model	XRS026
Number of Drilling Holes	2
Number of Chip Removal Holes	2

## Structure Diagram



- A: 1 x Pocket Hole Jig
- B: 1 x Cross Bits
- C: 1 x Drill Bits
- D: 1 x Clamping Pliers
- E: 1 x Stop Collar
- F: 1 x Hex Key
- G: 50 x Screws

# Assembly and Use

## 1. Adjustable Thickness Setting

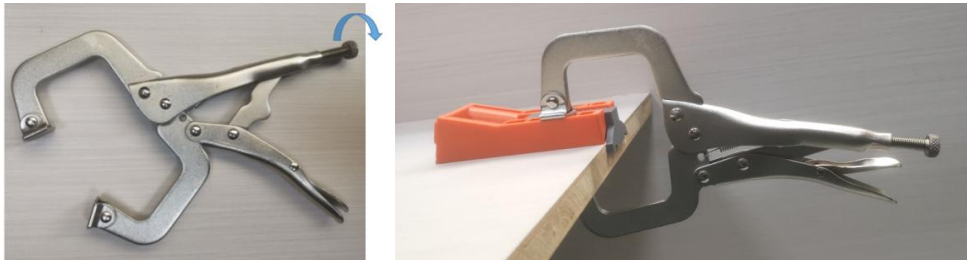
Measure the thickness of your board.

You can quickly adjust the location of the slider according to the thickness of the board.



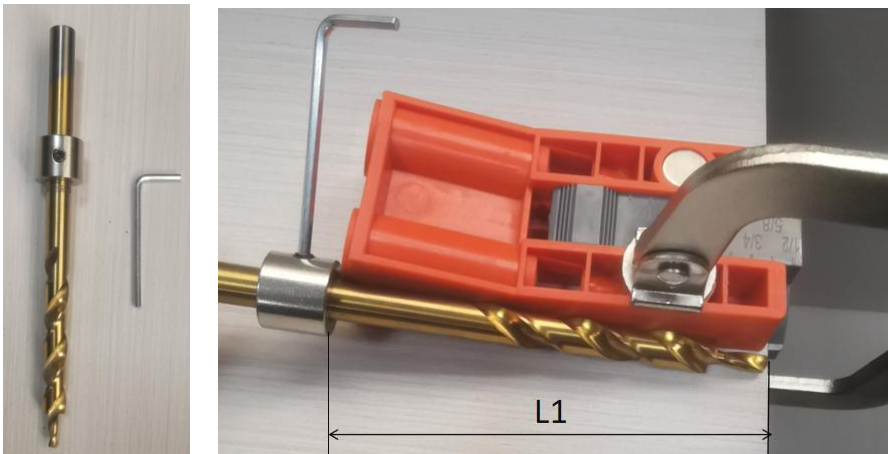
## 2. Quick Fixture

Adjust the opening size of the pliers by the bolt (slightly less than the thickness of the plate and fixture combined), Pulling the trigger causes the clamp to be fixed.



## 3. Adjust the depth of the hole

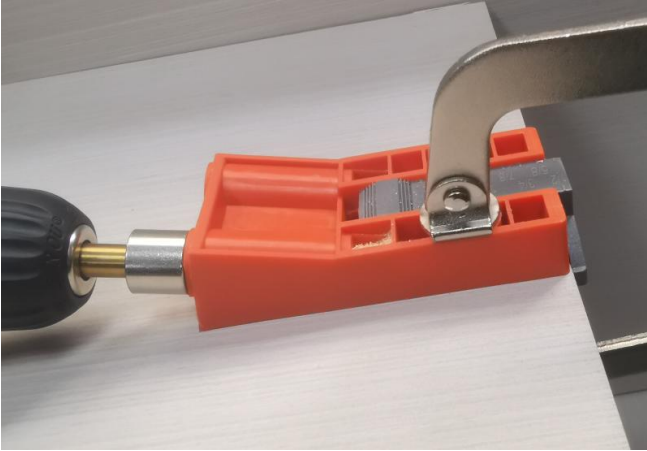
The stop collar is locked on the drill bits at a position equal to L1 as shown.



#### 4. Drill hole

Drill depth of hole until the brake ring stops.

Note that the direction of drilling force is parallel to the pilot hole. Continuous operation for a long time will lead to the pilot hole heating and to the disadvantage of lifetime.



#### 5. Quick release



#### 6. Screwing



## Troubleshooting Instruction

Problem	Reasons	Solution
There are burrs around the hole.	This speed is too slow.	Adjust the rotation speed of the screwdriver.
The hole was pierced.	<ol style="list-style-type: none"> <li>1. The hole was drilled too deep.</li> <li>2. The hole jig is not secured.</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust the stop collar to the proper position on the drill bit.</li> <li>2. Use the pliers to ensure the tool is secured.</li> <li>3. Buy the screws of appropriate length</li> </ol>

## Maintenance

1. Make sure that the drill is parallel to the direction of force, the hole sleeve not easy to wear.

2. Wipe the anti-rust oil after using the drill to avoid rust.

Address: Baoshanqu Shuangchenglu 803long 11hao 1602A-1609shi Shanghai  
 Imported to AUS: SIHAO PTY LTD, 1 ROKEVA STREET EASTWOOD NSW 2122  
 Australia

Imported to USA: VEVOR STORE INC, 9448 RINCHMOND PL #E  
 RANCHO CUCAMONGA, California, 91730 United States of America

<b>EC</b>	<b>REP</b>	<b>SHUNSHUN GmbH</b> <b>Römeräcker 9 Z2021,76351</b> <b>Linkenheim-Hochstetten, Germany</b>
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<b>UK</b>	<b>REP</b>	<b>Pooledas Group Ltd</b> <b>Unit 5 Albert Edward House, The</b> <b>Pavilions Preston, United Kingdom</b>
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MADE IN CHINA

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