

VEVOR[®]

TOUGH TOOLS, HALF PRICE

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POCKET HOLE JIG

MODEL:XRS030、XRS040

We continue to be committed to provide you tools with competitive price. "Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.

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MODEL:XRS030

MODEL:XRS040



NEED HELP? CONTACT US!




Have product questions? Need technical support? Please feel free to contact us:

 CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

INSTRUCTIONS

Thank you very much for choosing this hole jig . Please read all of the instructions before using it. The information will help you achieve the best possible results.

	Warning-To reduce the risk of injury, user must read instructions manual carefully.
	Warning- Be sure to wear eye protectors when using this product.
	Caution! Wear a breathing mask. Dust which is injurious to health can be generated when working on wood and other materials.

WARNING!

Read and understand all instructions before using this pocket hole jig. The operator must follow basic precautions to reduce the risk of personal injury and/or damage to the equipment. Keep this manual for safety warnings, precautions, operating or inspection and maintenance instructions.

WORK AREA

1. Operate in a safe work environment. Keep your work area clean, well-lit and free of distractions.
2. Keep anyone not wearing the appropriate safety equipment away from the work area.
3. Store unused tools properly in a safe and dry location to prevent rust or damage. Lock pocket hole jig away and keep out of the reach of children.

PERSONAL SAFE TY

WARNING! Always Wear personal protective equipment.

PERSONA L PROTECTIVE EQUIPMENT

1. Always wear impact safety goggles that provide front and side protection for the eyes. Eye protection equipment should comply with CSA Z94.3-07 or ANSI Z87.1 standards based on the type of work performed.
2. Wear gloves that provide protection based on the work materials or to reduce the effects of tool vibration.

3. Wear protective clothing designed for the work environment and pocket hole jig.
4. Non-skid footwear is recommended to maintain footing and balance in the work environment.

PERSONAL PRECAUTIONS

Control the pocket hole jig, personal movement and the work environment to avoid personal injury or damage to pocket hole jig.

1. Do not operate any pocket hole jig when tired or under the influence of drugs, alcohol or medications.
2. Avoid wearing clothes or jewelry that can become entangled with the moving parts of a tool. Keep long hair covered or bound.

SPECIFIC SAFETY PRECAUTIONS

1. Use the correct pocket hole jig for the job. This pocket hole jig was designed for a specific function. Do not modify or alter this pocket hole jig or use it for an unintended purpose.
2. Keep body parts away from pinch areas while using.
3. Children are not allowed to operate this product unless accompanied by an adult
4. Pay attention to safety during use to avoid crushing fingers.

WARNING!

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to the tool safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

Model and Parameters

Model	XRS030	XRS040
Number of Drilling Holes	3	3
Number of Chip Removal Holes	3	3
Material of Hole Jig	Anodized Aluminum Alloy	Anodized Aluminum Alloy
Packing	/	Plastic tool box
parts list	Fig30	Fig40

Structure Diagram

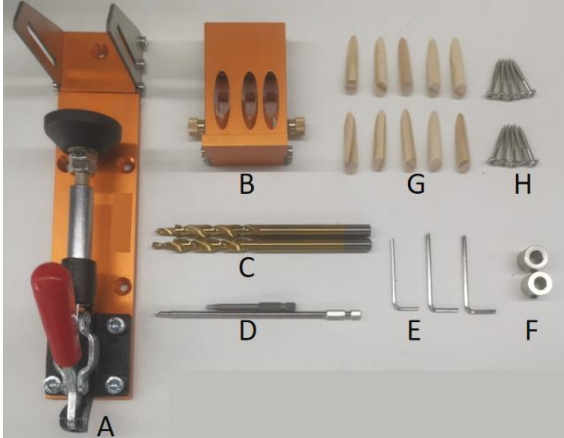


Fig030

XRS030:

- A: 1 x Pocket Hole Jig
- B: 1 x Single fitting
- C: 2 x Drill Bits
- D: 1 x 6" Cross Bits and 1x 2-1/2" Cross Bits
- E: 2 x Hex Key
- F: 2 x Stop Collar
- G: 10 x Pocket Hole Plugs
- H: 10 x Screws

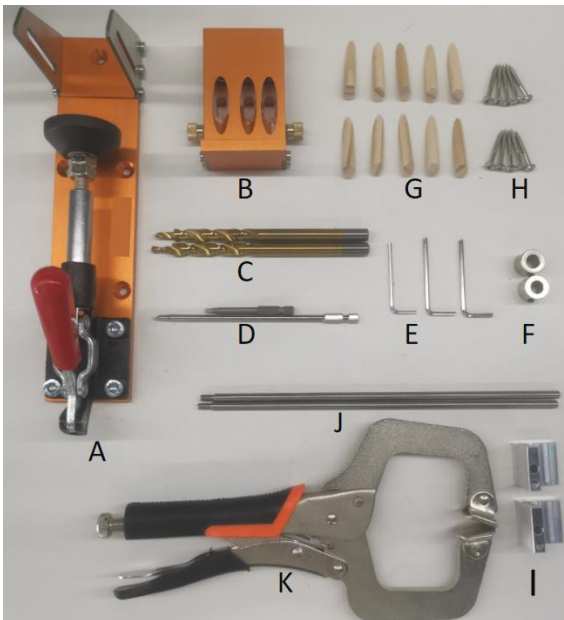


Fig040

XRS040:

- A: 1 x Pocket Hole Jig
- B: 1 x Single fitting
- C: 2 x Drill Bits
- D: 1 x 6" Cross Bits and 1x 2-1/2" Cross Bits
- E: 2 x Hex Key
- F: 2 x Stop Collar
- G: 10 x Pocket Hole Plugs
- H: 10 x Screws
- I: 2 x sliding block
- J: 2 x extended rods
- K: 1 x Clamping Pliers

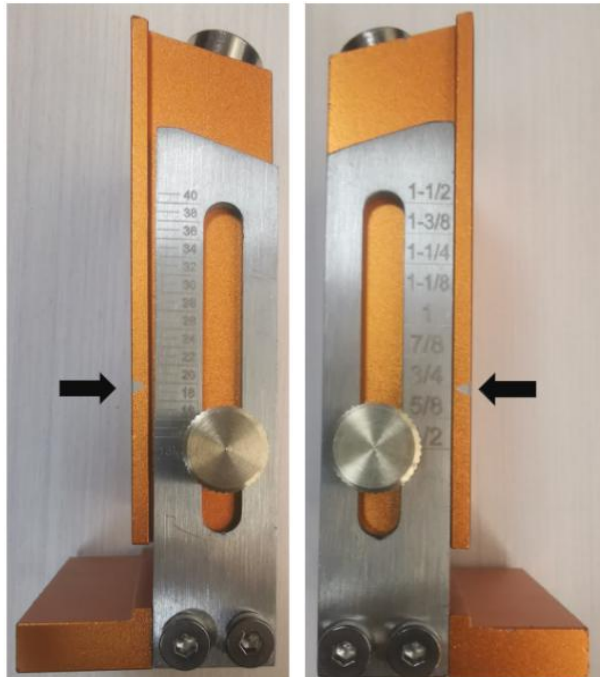
Assembly and Use

1. Single Hole Jig



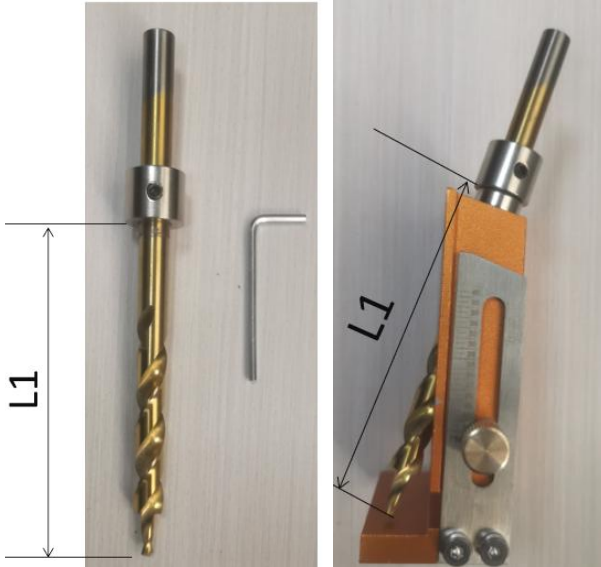
1.1 Adjustable Thickness Setting

Measure the thickness of your board. Markings are in both imperial and metric units. You can quickly adjust the height of the slider according to the thickness of the board. Locking the screws and set them to the appropriate thickness.



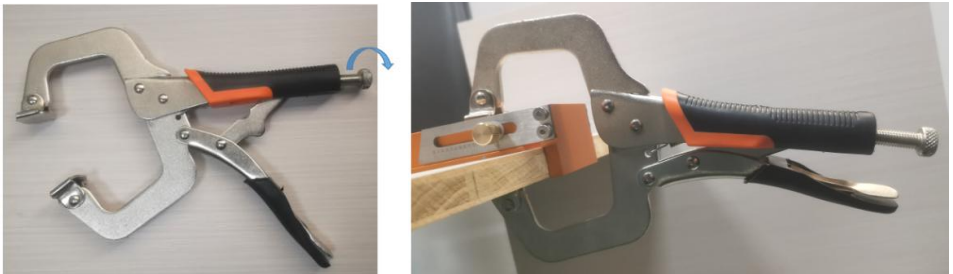
1.2 Adjust the depth of the hole

The stop collar is locked on the drill bits at a position equal to as shown L1.



1.3 Quick Fixture

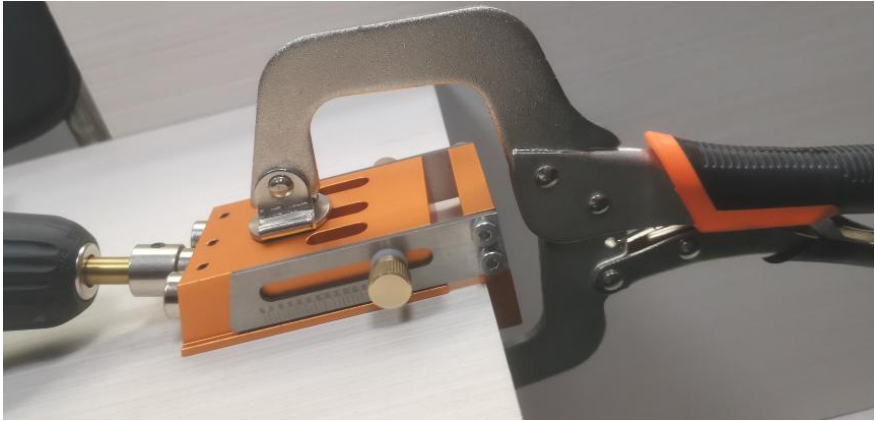
Adjust the opening size of the pliers by the bolt (slightly less than the thickness of the plate and fixture combined), Pulling the trigger causes the clamp to be fixed.



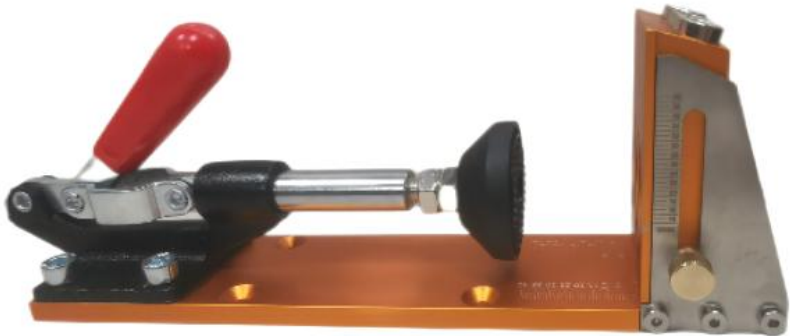
1.4 Drill hole

Drill depth of hole until the brake ring stops.

Note that the direction of drilling force is parallel to the pilot hole, Continuous operation for a long time will lead to the pilot hole heating and to the disadvantage of lifetime.

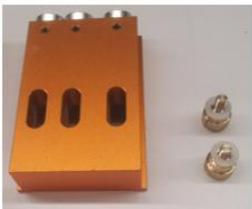


2. Hole Jig Kit (XRS030)



2.1 assembly Jig kit

Assemble the Jig kit as shown below.

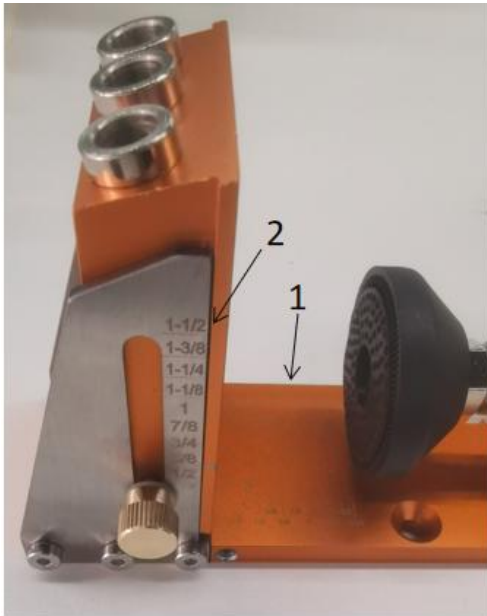


2.2 Adjustable Thickness Setting

Markings are in both imperial and metric units.

Adjust the length of the foot cup and press down the board, as marking 1, The thickness of the board can be measured .

As marking 2, You can quickly adjust the height of the slider according to the thickness of the board. Locking the screws and set them to the appropriate thickness.

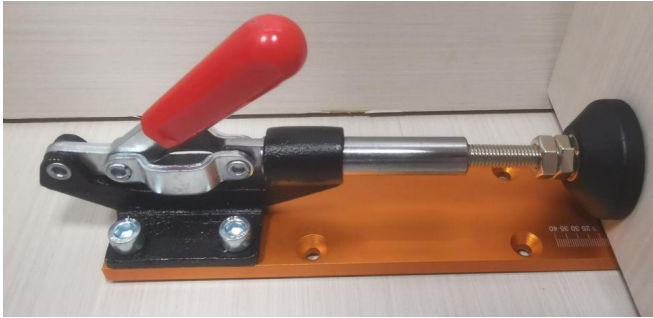


2.3 Adjust the depth of the hole

The stop collar is locked on the drill bits at a position as shown L1.



2.4 Quick Fixture



2.5 Drill hole

Drill depth of hole until the brake ring stops.

Note that the direction of drilling force is parallel to the pilot hole, Continuous operation for a long time will lead to the pilot hole heating and to the disadvantage of lifetime.



2.6 Screwing



2.7 Pocket Hole Plugs

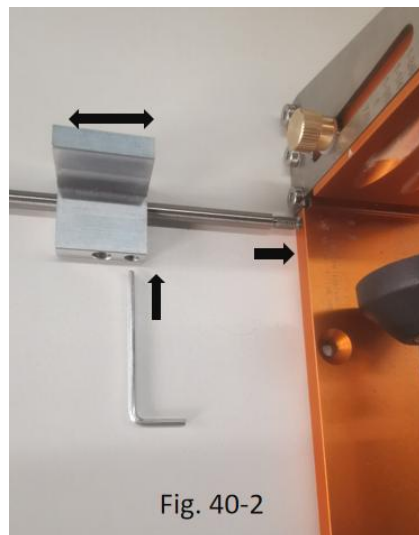
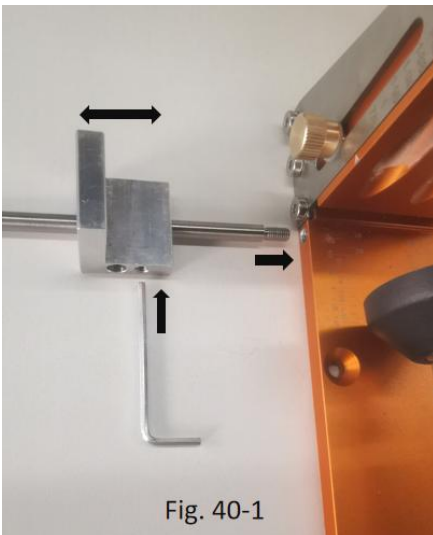


3. Hole Jig Kit (XRS040)

In addition to including the functionality of XRS030, XRS040 also adds extension capabilities.

3.1 sliding block and extended rods

Fig40-1 and Fig 40-2 two different assembly, The arrow → is the direction of screws, The position of the slider can be shifted horizontally according to your needs.



3.2 Drill hole



Troubleshooting Instruction

Problem	Reasons	Solution
There are burrs around the hole.	This speed is too slow.	Adjust the rotation speed of the screwdriver.
The hole was pierced.	<ol style="list-style-type: none">1. The hole was drilled too deep.2. The hole jig is not secured.	<ol style="list-style-type: none">1. Adjust the stop collar to the proper position on the drill bit.2. Use the pliers to ensure the tool is secured.3. Buy the screws of appropriate length

Maintenance

1. Make sure that the drilling is parallel to the direction of force, the hole sleeve not easy to wear.
2. Wipe the anti-rust oil after using the drill to avoid rust.

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